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Cooperating with Wisconsin Department of Agriculture, Trade and Consumer Protection

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Cheese Production – Wisconsin: 2011-2015

Year	Total cheese ¹	Total American ²	Hispanic	Muenster	Italian	Mozzarella	Swiss
-----1,000 pounds-----							
2011	2,635,048	783,292	59,117	50,108	1,360,250	909,961	(D)
2012	2,789,965	830,139	65,580	52,956	1,403,409	951,652	(D)
2013	2,855,881	837,517	70,906	52,982	1,422,393	961,016	33,695
2014	2,912,144	848,879	71,790	57,250	1,459,655	990,654	22,741
2015	3,070,202	909,940	77,197	60,935	1,537,315	1,051,356	16,679

(D) Not published to avoid disclosing individual operations.

¹ Includes cream cheese and other miscellaneous types of cheese. Does not include cottage cheese.

² Includes Cheddar, Colby, washed curd, stirred curd, Monterey, and Jack.

American Cheese Production by Type – Wisconsin: 2015

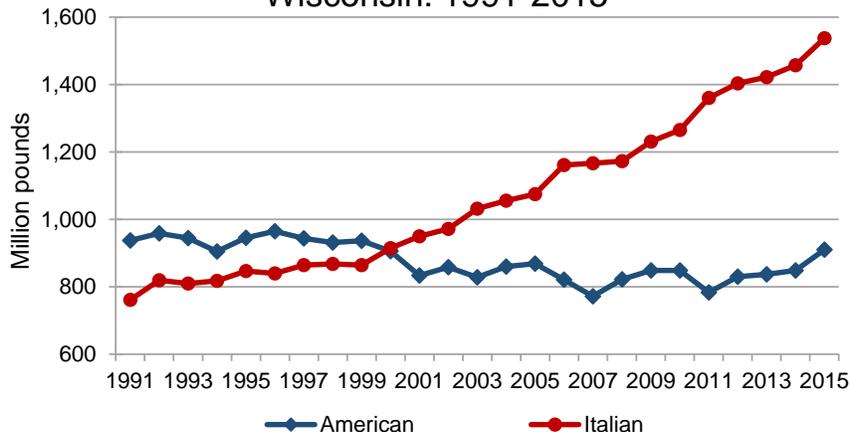
Type	Production (1,000 pounds)	Percent of total
American Cheddar		
40-lb block	224,040	24.6
640-lb block	267,873	29.4
Other types ¹	121,554	13.4
Colby	85,371	9.4
Monterey Jack	211,102	23.2
Total American Types	909,940	100.0

¹ Includes barrels.

Italian Cheese Production by Type – Wisconsin: 2015

Type	Production (1,000 pounds)	Percent of total
Hard		
Asiago	31,872	2.0
Parmesan	127,135	8.3
Provolone	200,982	13.1
Romano	29,364	1.9
Soft		
Mozzarella	1,051,356	68.4
All other	96,606	6.3
Total Italian	1,537,315	100.0

American and Italian Cheese Production Wisconsin: 1991-2015



Total Cheese, Excluding Cottage Cheese – Wisconsin: 2015

Ranges of annual production	State plants (number)	Production (1,000 pounds)
Less than 1 million pounds	35	6,544
1 to 4.99 million pounds.....	20	55,127
5 to 9.99 million pounds.....	19	111,479
10 to 24.99 million pounds.....	16	254,926
25 million pounds and over.....	37	2,642,126
Total	127	3,070,202

Italian Cheese – Wisconsin: 2015

Ranges of annual production ¹	State plants (number)	Production (1,000 pounds)
Less than 1 million pounds	22	4,254
1 to 19.99 million pounds.....	18	118,404
20 million pounds and over.....	23	1,414,657
Total	63	1,537,315

¹ Plant qualifies for a certain range based only on its Italian production.

Processed Cheese and Cheese Foods – Wisconsin: 2015

Year	Processed cheese	Processed cheese foods & spreads	Cold pack cheese and cheese food
	----- (1,000 pounds) -----		
2011.....	616,076	305,065	39,085
2012.....	614,214	298,241	35,666
2013.....	622,401	295,658	34,443
2014.....	644,814	311,307	36,224
2015.....	665,900	264,920	29,071

Cheddar Cheese – Wisconsin: 2015

Ranges of annual production ¹	State plants (number)	Production (1,000 pounds)
Less than 1 million pounds.....	38	5,927
1 to 9.99 million pounds	11	19,938
10 million pounds and over	15	587,602
Total	64	613,467

¹ Plant qualifies for a certain range based only on its Cheddar production.

Mozzarella Cheese – Wisconsin: 2015

Ranges of annual production ¹	State plants (number)	Production (1,000 pounds)
Less than 1 million pounds.....	14	2,719
1 to 19.99 million pounds	9	73,524
20 million pounds and over	16	975,115
Total	39	1,051,356

¹ Plant qualifies for a certain range based only on its Mozzarella production.

Whey Products – Wisconsin: 2015

Year	Dry Whey		Total lactose	Whey protein concentrate human food
	Human food	Animal		
	----- (1,000 pounds) -----			
2011	294,202	4,421	188,181	83,003
2012	289,694	3,968	189,523	80,139
2013	302,843	3,539	219,496	102,199
2014	280,339	3,211	237,557	115,002
2015	308,582	4,076	220,921	108,772