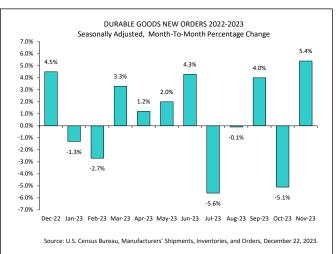
FOR RELEASE AT 8:30 AM EST, FRIDAY, DECEMBER 22, 2023

MONTHLY ADVANCE REPORT ON DURABLE GOODS MANUFACTURERS' SHIPMENTS, INVENTORIES AND ORDERS NOVEMBER 2023

Release Number: CB 23-213 M3-1 (23)-11

December 22, 2023 — The U.S. Census Bureau announces the November advance report on durable goods manufacturers' shipments, inventories and orders:





New Orders

New orders for manufactured durable goods in November, up two of the last three months, increased \$15.1 billion or 5.4 percent to \$295.4 billion, the U.S. Census Bureau announced today. This followed a 5.1 percent October decrease. Excluding transportation, new orders increased 0.5 percent. Excluding defense, new orders increased 6.5 percent. Transportation equipment, also up two of the last three months, led the increase, \$14.3 billion or 15.3 percent to \$107.8 billion.

Shipments

Shipments of manufactured durable goods in November, up following two consecutive monthly decreases, increased \$2.9 billion or 1.0 percent to \$283.2 billion. This followed a 0.8 percent October decrease. Transportation equipment, also up following two consecutive monthly decreases, led the increase, \$2.0 billion or 2.3 percent to \$90.3 billion.

Data Inquiries

Economic Indicators Division, Shipments, Inventories, and Orders Branch (M3) 301-763-4832 eid.m3.qs@census.gov



Unfilled Orders

Unfilled orders for manufactured durable goods in November, up eleven of the last twelve months, increased \$17.1 billion or 1.3 percent to \$1,374.9 billion. This followed a 0.4 percent October increase. Transportation equipment, also up eleven of the last twelve months, drove the increase, \$17.5 billion or 2.0 percent to \$878.4 billion.

Inventories

Inventories of manufactured durable goods in November, up four consecutive months, increased \$0.4 billion or 0.1 percent to \$524.8 billion. This followed a 0.2 percent October increase. Transportation equipment, also up four consecutive months, led the increase, \$0.2 billion or 0.1 percent to \$165.9 billion.

Capital Goods

Nondefense new orders for capital goods in November increased \$14.8 billion or 17.1 percent to \$101.4 billion. Shipments increased \$0.4 billion or 0.5 percent to \$83.2 billion. Unfilled orders increased \$18.2 billion or 2.3 percent to \$820.3 billion. Inventories increased \$0.5 billion or 0.2 percent to \$227.4 billion. Defense new orders for capital goods in November decreased \$1.9 billion or 12.0 percent to \$13.6 billion. Shipments increased \$0.1 billion or 1.0 percent to \$14.1 billion. Unfilled orders decreased \$0.5 billion or 0.2 percent to \$211.6 billion. Inventories increased \$0.3 billion or 1.1 percent to \$24.5 billion.

Revised October Data

Revised seasonally adjusted October figures for all manufacturing industries were: new orders, \$578.0 billion (revised from \$576.8 billion); shipments, \$578.0 billion (revised from \$577.8 billion); unfilled orders, \$1,357.8 billion (revised from \$1,356.8 billion) and total inventories, \$856.4 billion (revised from \$857.0 billion).

Revised and more detailed estimates, plus nondurable goods data, will be published on January 5, 2024, at 10:00 a.m. EST. The Advance Report on durable goods for December is scheduled for release on January 25, 2024, at 8:30 a.m. EST. View the full schedule in the Economic Briefing Room:

< www.census.gov/economic-indicators/>. The full text and tables of this release can be found at < www.census.gov/m3>.

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EXPLANATORY NOTES

Figures in text are adjusted for seasonality, but not for inflation. Figures on new and unfilled orders exclude data for semiconductor manufacturing.

"Virtually unchanged" indicates that the change is less than 0.05 percent for a percent increase or decrease.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265).

Description of the survey

This report is compiled from results of the U.S. Census Bureau's Manufacturers' Shipments, Inventories, and Orders (M3) survey, which is a voluntary survey authorized by Title 13 of the United States Code. This survey provides statistics on a calendar-month basis for manufacturers' value of shipments, new orders (net of cancellations), end-of-month order backlog (unfilled orders), end-of-month total inventory (at current cost or market value), and inventories by stage of fabrication (materials and supplies, work-inprocess, and finished goods). Data published from the M3 survey are based on a panel of approximately 5,000 reporting units that represent approximately 3,100 companies and provide an indication of monthto-month change for the Manufacturing Sector. These reporting units may be divisions of diversified large companies, large homogenous companies, or single-unit manufacturers in 92 industry categories, which are combined into 65 publication levels due to the small monthly panel size. The survey methodology assumes that the month-to-month changes of the total operations of the reporting units in the M3 panel effectively represent the month-to-month movements of all establishments that make up the category. The companies for which shipments data are currently reported or imputed in the M3 survey represent approximately 60 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census, and these companies include roughly 61 percent of the manufacturing companies with \$500 million or more in shipments in the 2017 Economic Census. The companies for which shipments data are currently reported in the M3 survey represent approximately 51 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census. Statistics based on the M3 panel differ from the results that would be obtained from a complete enumeration of all manufacturing companies. The M3 panel is not based on a probability sample; therefore, the sampling errors that are normally provided with sample surveys cannot be measured. Nonsampling errors are attributable to many sources. The use of company or divisional reports to estimate the monthly change for establishments is

Data Inquiries

Media Inquiries

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one source of nonsampling error. The use of primarily large companies to represent the month-to-month movement of all companies is another potential source. Any corrections will be published in the full report. Corrections received after the full report will be released in the next month's advance report. Any revisions made later than two months will be reflected in the annual benchmark publication. Additional survey documentation can be found on our web site:

<www.census.gov/manufacturing/m3/how the data are collected/index.html>.

2024 Release Dates for the M3 Survey

Survey month	Advance Report on Durable	Full Report			
	Goods and Advance Total	(10:00 a.m. release time)			
	Manufacturing				
	(8:30 a.m. release time)				
Oct-23	Wed 11/22/2023	Mon 12/4/2023			
Nov-23	Fri 12/22/2023	Fri 1/5/2024			
Dec-23	Thu 1/25/2024	Fri 2/2/2024			
Jan-24	Tue 2/27/2024	Tue 3/5/2024			
Feb-24	Tue 3/26/2024	Tue 4/2/2024			
Mar-24	Wed 4/24/2024	Thu 5/2/2024			
Apr-24	Fri 5/24/2024	Tue 6/4/2024			
May-24	Thu 6/27/2024	Wed 7/3/2024			
Jun-24	Thu 7/25/2024	Fri 8/2/2024			
Jul-24	Mon 8/26/2024	Wed 9/4/2024			
Aug-24	Thu 9/26/2024	Thu 10/3/2024			
Sep-24	Fri 10/25/2024	Mon 11/4/2024			
Oct-24	Wed 11/27/2024	Wed 12/4/2024			
Nov-24	Tue 12/24/2024	Not available at this time			

Schedule of Release Dates 2024 (whitehouse.gov)

RESOURCES

API

The Census Bureau's application programming interface (API) lets developers create custom apps to reach new users and makes key demographic, socio-economic and housing statistics more accessible than ever before.

<www.census.gov/developers/>

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FRED Mobile App



Receive the latest updates on the nation's key economic indicators by downloading the FRED App < https://fred.stlouisfed.org/fred-mobile/ for both Apple and Android devices. FRED, the signature database of the Federal Reserve Bank of St.

Louis, now incorporates the Census Bureau's 13 economic indicators.

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Table 1. Durable Goods Manufacturers' Shipments and New Orders¹

[Estimates are shown in millions of dollars and are based on data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

[Estimates are shown in millions of do	llars and are	ars and are based on data from the Manufacturers' Shipments, Inventories, and Orders Survey.] Seasonally Adjusted Not Seasonally Adjusted										
	Monthly			Percent Change			Monthly			Year to Date		
Item	Nov 2023 ²	Oct 2023 ^r	Sep 2023	Oct - Nov ²	Sep - Oct ^r	Aug - Sep	Nov 2023 ²	Oct 2023 ^r	Nov 2022	2023	2022	Percent Change 2023/2022
DURABLE GOODS												
Total:												
Shipments	283,190	280,289	282,688	1.0	-0.8	-0.6	275,687	285,305	270,353	3,097,003	2,993,375	3.5
New Orders ⁴	295,357	280,243	295,365	5.4	-5.1	4.0	286,625	278,909	260,444	3,135,252	2,999,804	4.5
Excluding transportation:												
Shipments New Orders ⁴	192,938 187,560	192,040 186,714	192,344 187,360	0.5 0.5	-0.2 -0.3	0.1 0.2	185,640 177,875	196,195 187,857	182,494 174,261	2,110,250 2,051,630	2,082,039 2,036,150	1.4 0.8
	187,300	100,714	187,300	0.5	-0.3	0.2	177,873	187,837	174,201	2,031,030	2,030,130	0.8
Excluding defense: Shipments	266,780	263,925	266,757	1.1	-1.1	-0.7	258,009	269,188	254,567	2,925,772	2,836,015	3.2
New Orders ⁴	279,605	262,551	280,367	6.5	-6.4	5.0	270,501	263,272	244,589	2,958,651	2,841,360	4.1
Manufacturing with unfilled orders:												
Shipments	197,794	196,462	196,663	0.7	-0.1	-0.1	191,680	197,949	185,576	2,147,831	2,067,069	3.9
New Orders	214,926	201,379	214,326	6.7	-6.0	6.5	208,221	197,232	181,719	2,242,040	2,130,892	5.2
Primary metals:												
Shipments	26,622	26,379	26,451	0.9 0.6	-0.3	-0.2 0.0	24,891	26,443	24,663	295,861	299,820	-1.3 -1.2
New Orders	26,639	26,473	26,616	0.6	-0.5	0.0	25,225	26,319	24,855	295,470	298,955	-1.2
Fabricated metal products: Shipments	36,346	36,033	36,146	0.9	-0.3	0.9	35,005	37,395	33,900	394,987	394,087	0.2
New Orders	36,414	36,408	36,365	0.0	0.1	0.9	33,962	36,418	32,603	396,187	395,231	0.2
Machinery:												
Shipments	37,986	38,109	38,105	-0.3	0.0	-0.6	35,230	38,371	34,701	415,267	402,501	3.2
New Orders	37,565	37,461	37,761	0.3	-0.8	0.0	34,472	37,172	34,875	412,228	410,102	0.5
Computers and electronic products 4:												
Shipments	29,835	29,600	29,599	0.8	0.0	0.7	30,471	29,946	29,733	319,832	313,775	1.9
New Orders	24,792	24,714	24,728	0.3	-0.1	0.8	24,366	24,192	23,155	263,259	256,983	2.4
Computers and related products:	2442	2.052	2.047	2.0	0.0		2 020	2 024	4 767	24 705	40.504	467
Shipments New Orders	2,112 2,106	2,053 2,045	2,047 2,046	2.9 3.0	0.3 0.0	-0.4 0.2	2,029 2,023	2,021 2,013	1,767 1,748	21,795 21,781	18,681 18,641	16.7 16.8
Communications equipment:	,	, ,	,				,	, ,	,	,	-,-	
Shipments	3,040	3,031	3,051	0.3	-0.7	1.3	2,842	2,725	2,851	32,469	32,966	-1.5
New Orders	3,117	3,084	3,162	1.1	-2.5	1.5	3,118	2,741	2,864	32,036	32,683	-2.0
Electrical equipment, appliances,												
and components:												
Shipments New Orders	14,182 14,082	14,180 13,901	14,288 14,238	0.0 1.3	-0.8 -2.4	0.7 -0.8	13,646 13,225	14,314 14,178	13,055 12,492	155,150 155,844	143,770 147,106	7.9 5.9
Transportation equipment:												
Shipments	90,252	88,249	90,344	2.3	-2.3	-2.2	90,047	89,110	87,859	986,753	911,336	8.3
New Orders	107,797	93,529	108,005	15.3	-13.4	11.5	108,750	91,052	86,183	1,083,622	963,654	12.4
Motor vehicles and parts:	54.004	50.477	C4 504	2.4	2.0	2.7	50.000	c4 20c	50.440	504.040	540.400	
Shipments New Orders	61,034 60,830	59,177 59,187	61,584 61,715	3.1 2.8	-3.9 -4.1	-2.7 -2.5	60,320 60,653	61,296 60,854	60,448 61,118	681,012 680,521	649,403 647,641	4.9 5.1
Nondefense aircraft and parts:		, .	.,				,	,			,	
Shipments	14,070	13,409	13,519	4.9	-0.8	-0.3	13,885	12,251	11,534	137,232	102,571	33.8
New Orders	32,347	17,960	32,033	80.1	-43.9	90.6	33,209	15,610	9,172	230,466	154,399	49.3
Defense aircraft and parts:												
Shipments	4,894	4,922	4,545	-0.6	8.3	-3.1	5,259	5,101	4,911	52,161	49,492	5.4
New Orders	4,584	4,968	4,910	-7.7	1.2	-15.3	5,106	4,125	4,403	56,790	49,346	15.1
All other durable goods:												
Shipments New Orders	47,967 48,068	47,739 47,757	47,755 47,652	0.5 0.7	0.0 0.2	-0.2 -0.2	46,397 46,625	49,726 49,578	46,442 46,281	529,153 528,642	528,086 527,773	0.2 0.2
_	40,000	47,737	47,032	0.7	0.2	0.2	40,023	43,370	40,201	320,042	327,773	0.2
Capital goods ³ : Shipments	97,340	96,798	96,681	0.6	0.1	-0.2	94,867	95,592	90,952	1,043,100	978,270	6.6
New Orders	115,053	102,112	113,563	12.7	-10.1	13.4	112,118	98,088	87,382	1,136,267	1,037,615	9.5
Nondefense capital goods:												
Shipments	83,215	82,812	83,054	0.5	-0.3	-0.3	79,576	82,050	77,493	896,580	843,594	6.3
New Orders	101,410	86,600	101,003	17.1	-14.3	17.7	98,391	84,397	74,195	986,532	905,995	8.9
Excluding aircraft:												
Shipments	74,102	74,213	74,287	-0.1	-0.1	-0.1	70,598	74,742	69,918	809,394	782,872	3.4
New Orders	73,973	73,375	73,812	0.8	-0.6	-0.2	70,003	73,435	69,005	806,270	792,497	1.7
Defense capital goods:												
Shipments	14,125	13,986	13,627	1.0	2.6	0.0	15,291	13,542	13,459	146,520	134,676	8.8
New Orders	13,643	15,512	12,560	-12.0	23.5	-12.2	13,727	13,691	13,187	149,735	131,620	13.8

Revised data due to late receipts and concurrent seasonal adjustment.

Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders are for the duration of the period, while estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

Based on advance sample. Estimates of manufacturers' shipments, inventories, and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations, see http://www.census.gov/manufacturing/m3.

The Capital Goods Industries include Nondefense: small arms and ordnance; farm machinery and equipment; construction machinery; mining, oil, and gas field machinery; industrial machinery; vending, laundry, and other machinery; photographic equipment; the equipment of the relative stripping and compressors; material handling equipment; all other machinery; electronic computer storage devices; other computer peripheral equipment; communications equipment; search and navigation equipment; electronedical, measuring, and control instruments; electrical equipment, other electrical equipment, appliances, and components; heavy duty trucks; aircraft; railroad rolling stock; ships and boats; office and institutional furniture; and medical equipment and supplies. Defense Capital Goods include: small arms and ordnance, communications equipment, aircraft; missiles, space vehicles, and parts, ships and boats, boats, and search and navigation equipment.

Testimates and percent changes of shipments and inventories for the semiconductor industry are included in computers and electronic products, and all other applicable aggregate totals. Estimates and percent changes for new orders and unfilled orders exclude semiconductor industry data.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265).

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, November Advance Report, December 22, 2023. Information on data sources and methodology can be found on our website at www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html>.

Table 2. Durable Goods Manufacturers' Unfilled Orders and Total Inventories 1

[Estimates are shown in millions of dollars and are based on data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

[Estimates are shown in millions of dollars	and are based	on data from t	Nanufactu Seasonally	Not Seasonally Adjusted						
	Monthly			-	Percent Change	9		Percent		
ltem	Nov 2023 ²	Oct 2023 ^r	Sep 2023	Oct - Nov ²	Sep - Oct ^r	Aug - Sep	Nov 2023 ²	Oct 2023 ²	Nov 2022	Change 2023/ 2022
DURABLE GOODS										
Total: Unfilled Orders 4 Total Inventories	1,374,909 524,781	1,357,777 524,361	1,352,860 523,496	1.3 0.1	0.4 0.2	1.3 0.1	1,364,505 523,425	1,347,964 523,776	1,253,177 518,490	8.9 1.0
Excluding transportation: Unfilled Orders 4 Total Inventories	496,530 358,848	496,943 358,621	497,306 358,687	-0.1 0.1	-0.1 0.0	0.0 0.0	489,724 357,058	491,886 356,301	493,629 354,998	-0.8 0.6
Excluding defense: Unfilled Orders ⁴ Total Inventories	1,131,199 495,090	1,113,409 494,928	1,109,820 494,053	1.6 0.0	0.3 0.2	1.7 0.1	1,124,407 493,686	1,106,312 494,292	1,024,350 489,651	9.8 0.8
Manufacturing with unfilled orders: Unfilled Orders Total Inventories	1,374,909 424,701	1,357,777 424,126	1,352,860 423,249	1.3 0.1	0.4 0.2	1.3 0.0	1,364,505 423,200	1,347,964 423,077	1,253,177 417,924	8.9 1.3
Primary metals: Unfilled Orders Total Inventories	38,463 45,888	38,446 46,049	38,352 46,263	0.0 -0.3	0.2 -0.5	0.4 -0.4	37,375 45,155	37,041 45,574	37,150 46,366	0.6 -2.6
Fabricated metal products: Unfilled Orders Total Inventories	129,890 64,811	129,822 64,714	129,447 64,683	0.1 0.1	0.3 0.0	0.2 -0.1	127,624 63,957	128,667 63,983	127,609 64,074	0.0 -0.2
Machinery: Unfilled Orders Total Inventories	137,091 94,931	137,512 94,883	138,160 94,925	-0.3 0.1	-0.5 0.0	-0.2 0.2	135,318 95,214	136,076 94,312	139,262 92,308	-2.8 3.1
Computers and electronic products ⁴ : Unfilled Orders Total Inventories	134,848 55,403	134,926 55,275	134,849 55,150		0.1 0.2	0.1 0.0	133,777 55,757	134,279 55,607	133,260 55,790	0.4 -0.1
Computers and related products: Unfilled Orders Total Inventories	1,269 3,455	1,275 3,449	1,283 3,521	-0.5 0.2	-0.6 -2.0	-0.1 -0.3	1,269 3,526	1,275 3,450	1,287 3,886	-1.4 -9.3
Communications equipment: Unfilled Orders Total Inventories	17,440 5,049	17,363 5,034	17,310 5,036		0.3 0.0	0.6 0.3	17,360 5,128	17,084 5,133	17,562 5,084	-1.2 0.9
Electrical equipment, appliances, and components: Unfilled Orders Total Inventories	43,582 26,530	43,682 26,415	43,961 26,341	-0.2 0.4	-0.6 0.3	-0.1 -0.2	43,109 26,032	43,530 25,850	42,813 25,212	0.7 3.3
Transportation equipment: Unfilled Orders Total Inventories	878,379 165,933	860,834 165,740	855,554 164,809	2.0 0.1	0.6 0.6	2.1 0.2	874,781 166,367	856,078 167,475	759,548 163,492	15.2 1.8
Motor vehicles and parts: Unfilled Orders Total Inventories	35,144 54,263	35,348 54,515	35,338 54,106		0.0 0.8	0.4 0.7	34,450 54,054	34,117 55,145	34,143 53,387	0.9 1.2
Nondefense Aircraft and parts: Unfilled Orders Total Inventories	623,769 78,659	605,492 78,327	600,941 77,802	3.0 0.4	0.8 0.7	3.2 0.3	623,949 79,200	604,625 79,281	518,390 77,804	20.4 1.8
Defense Aircraft and parts: Unfilled Orders Total Inventories	73,117 13,919	73,427 14,068	73,381 14,106	-0.4 -1.1	0.1 -0.3	0.5 0.2	71,931 13,957	72,084 14,099	65,662 13,904	9.5 0.4
All other durable goods: Unfilled Orders Total Inventories	12,656 71,285	12,555 71,285	12,537 71,325		0.1 -0.1	-0.8 0.2	12,521 70,943		13,535 71,248	-7.5 -0.4
Capital goods ³ : Unfilled Orders Total Inventories	1,031,901 251,917	1,014,188 251,182	1,008,874 250,843		0.5 0.1	1.7 0.2	1,027,053 253,184	1,009,802 251,532	918,374 247,593	11.8 2.3
Nondefense capital goods: Unfilled Orders Total Inventories	820,347 227,436	802,152 226,966	798,364 226,619		0.5 0.2	2.3 0.2	818,596 228,693		718,106 223,900	14.0 2.1
Excluding aircraft: Unfilled Orders Total Inventories	270,038 162,720	270,167 162,666	271,005 162,813		-0.3 -0.1	-0.2 0.2	267,556 163,230		272,303 159,601	-1.7 2.3
Defense capital goods: Unfilled Orders Total Inventories	211,554 24,481	212,036 24,216	210,510 24,224		0.7 0.0	-0.5 -0.4	208,457 24,491	210,021 24,236	200,268 23,693	4.1 3.4

r Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Based on advance sample. Estimates of manufacturers' shipments, inventories, and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations, see http://www.census.gov/manufacturing/m3.

³ The Capital Goods Industries include Nondefense : small arms and ordnance; farm machinery and equipment; construction machinery; mining, oil, and gas field machinery; industrial machinery; vending, laundry, and other machinery; photographic equipment; metalworking machinery; turbinery in the properties of the machinery; photographic equipment; metalworking machinery; turbinery in the properties of th niculus: small arms and ordnance, communications equipment, aircraft; missiles, space vehicles, and parts, sings and uotas, ordical and inventories equipment aircraft; missiles, space vehicles, and parts, sings and boats, and search and navigation equipment.

Estimates and percent changes of shipments and inventories for the semiconductor industry are included in computers and electronic products, and all other applicable aggregate totals. Estimates and percent changes

for new orders and unfilled orders exclude semiconductor industry data.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265).

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, November Advance Report, December 22, 2023. Information on data sources and methodology can be found on our website at <www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html>.