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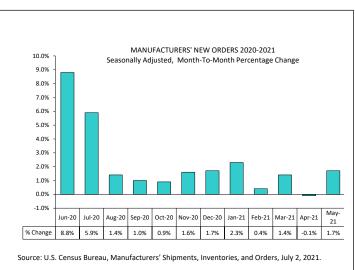
MONTHLY FULL REPORT ON MANUFACTURERS' SHIPMENTS, INVENTORIES AND ORDERS MAY 2021

Release Number: CB 21-88 M3-2 (21)-05

Statement Regarding COVID-19 Impact: The Census Bureau continues to monitor response and data quality and has determined that estimates in this release meet publication standards. For more information, see < <u>M3</u> <u>COVID-19 FAQs</u>>.

July 2, 2021 — The U.S. Census Bureau announces the May full report on manufacturers' shipments, inventories and orders:





Summary

New orders for manufactured goods in May, up twelve of the last thirteen months, increased \$8.1 billion or 1.7 percent to \$495.5 billion, the U.S. Census Bureau reported today. This followed a 0.1 percent April decrease. Shipments, also up twelve of the last thirteen months, increased \$3.3 billion or 0.7 percent to \$490.4 billion. This followed a 0.2 percent April increase. Unfilled orders, up four consecutive months, increased \$9.6 billion or 0.8 percent to \$1,209.5 billion. This followed a 0.4 percent April increase. The unfilled orders-to-shipments ratio was 6.95, up from 6.88 in April. Inventories, up eleven of the last twelve months, increased \$6.6 billion or 0.9 percent to \$731.6 billion. This followed a 0.5 percent April increase. The inventories-to-shipments ratio was 1.49, unchanged from April.

Data Inquiries

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U.S. Department of Commerce U.S. CENSUS BUREAU census.gov

New Orders

New orders for manufactured durable goods in May, up twelve of the last thirteen months, increased \$5.8 billion or 2.3 percent to \$253.4 billion, unchanged from the previously published increase. This followed a 0.7 percent April decrease. Transportation equipment, up following two consecutive monthly decreases, led the increase, \$5.3 billion or 7.7 percent to \$74.3 billion. New orders for manufactured nondurable goods increased \$2.4 billion or 1.0 percent to \$242.1 billion.

Shipments

Shipments of manufactured durable goods in May, up two of the last three months, increased \$0.9 billion or 0.4 percent to \$248.3 billion, unchanged from the previously published increase. This followed a virtually unchanged April decrease. Machinery, up seven of the last eight months, led the increase, \$0.5 billion or 1.4 percent to \$35.2 billion. Shipments of manufactured nondurable goods, up twelve of the last thirteen months, increased \$2.4 billion or 1.0 percent to \$242.1 billion. This followed a 0.5 percent April increase. Petroleum and coal products, up eleven of the last twelve months, led the increase, \$1.1 billion or 2.5 percent to \$45.2 billion.

Unfilled Orders

Unfilled orders for manufactured durable goods in May, up four consecutive months, increased \$9.6 billion or 0.8 percent to \$1,209.5 billion, unchanged from the previously published increase. This followed a 0.4 percent April increase. Transportation equipment, up three of the last four months, led the increase, \$3.3 billion or 0.4 percent to \$806.3 billion.

Inventories

Inventories of manufactured durable goods in May, up four consecutive months, increased \$3.1 billion or 0.7 percent to \$445.5 billion, unchanged from the previously published increase. This followed a 0.7 percent April increase. Primary metals, up ten consecutive months, led the increase, \$0.9 billion or 2.4 percent to \$38.5 billion. Inventories of manufactured nondurable goods, up nine of the last ten months, increased \$3.5 billion or 1.2 percent to \$286.1 billion. This followed a 0.3 percent April increase. Petroleum and coal products, up six of the last seven months, led the increase, \$2.2 billion or 5.8 percent to \$39.9 billion. By stage of fabrication, May materials and supplies increased 0.8 percent in both durable and nondurable goods. Work in process increased 0.3 percent in durable goods and 2.2 percent in nondurable goods. Finished goods increased 1.1 percent in both durable and nondurable goods.

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The Advance Report on durable goods for June is scheduled for release on July 27, 2021 at 8:30 a.m. EDT and the Full Report on August 3, 2021 at 10:00 a.m. EDT. View the full schedule in the Economic Briefing Room: <www.census.gov/economic-indicators/>. The full text and tables of this release can be found at <www.census.gov/m3>.

EXPLANATORY NOTES

Figures in text are adjusted for seasonality, but not for inflation. Figures on new and unfilled orders exclude data for semiconductor manufacturing.

"Virtually unchanged" indicates that the change is less than 0.05 percent for a percent increase or decrease.

Description of the survey

This report is compiled from results of the U.S. Census Bureau's Manufacturers' Shipments, Inventories, and Orders (M3) survey, which is a voluntary survey authorized by Title 13 of the United States Code. This survey provides statistics on a calendar-month basis for manufacturers' value of shipments, new orders (net of cancellations), end-of-month order backlog (unfilled orders), end-of-month total inventory (at current cost or market value), and inventories by stage of fabrication (materials and supplies, work-inprocess, and finished goods). Data published from the M3 survey are based on a panel of approximately 5,000 reporting units that represent approximately 3,100 companies and provide an indication of monthto-month change for the Manufacturing Sector. These reporting units may be divisions of diversified large companies, large homogenous companies, or single-unit manufacturers in 92 industry categories, which are combined into 65 publication levels due to the small monthly panel size. The survey methodology assumes that the month-to-month changes of the total operations of the reporting units in the M3 panel effectively represent the month-to-month movements of all establishments that make up the category. The companies for which shipments data are currently reported or imputed in the M3 survey represent approximately 60 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census, and these companies include roughly 61 percent of the manufacturing companies with \$500 million or more in shipments in the 2017 Economic Census. The companies for which shipments data are currently reported in the M3 survey represent approximately 51 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census. Statistics based on the M3 panel differ from the results that would be obtained from a complete enumeration of all manufacturing companies. The M3 panel is not based on a probability sample; therefore, the sampling errors that are normally provided with sample surveys cannot be measured. Nonsampling errors are attributable to many

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sources. The use of company or divisional reports to estimate the monthly change for establishments is one source of nonsampling error. The use of primarily large companies to represent the month-to-month movement of all companies is another potential source. Any corrections will be published in the full report. Corrections received after the full report will be released in the next month's advance report. Any revisions made later than two months will be reflected in the annual benchmark publication. Additional survey documentation can be found on our web site:

<www.census.gov/manufacturing/m3/how the data are collected/index.html>.

Benchmark notice

Revised historical data from the Manufacturers' Shipments, Inventories, and Orders (M3) Survey were issued on May 14, 2021. These revisions result from

- benchmarking the M3 shipments and inventories data to the 2019 and 2018 Annual Survey of Manufactures (ASM) data, as well as to revised ASM data from 2013 through 2016, resulting from benchmarking the ASM to the 2017 Economic Census;
- incorporating the unfilled orders to shipments ratios obtained for 2019 and 2018 from the Manufacturers' Unfilled Orders (M3UFO) Survey by applying these ratios to the respective ASM shipments data, as well as incorporating revised unfilled orders to shipments ratios for prior years;
- adjusting the new orders data to be consistent with the benchmarked shipments and unfilled orders data;
- correcting monthly data for late receipts, reclassifications of reported data, and revisions to previously reported data;
- updating the seasonally adjusted data based on the results of benchmarking and the recent annual review of the seasonal adjustment models.

These revisions spanned the seasonally adjusted data for January 2007 through March 2021 and the data not seasonally adjusted for January 2012 through March 2021. An updated Press Release contains revised monthly tables for January 2021 through March 2021.

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RESOURCES

API

The Census Bureau's application programming interface (API) lets developers create custom apps to reach new users and makes key demographic, socio-economic and housing statistics more accessible than ever before.

<www.census.gov/developers/>.

FRED Mobile App



Receive the latest updates on the nation's key economic indicators by downloading the FRED App < https://fred.stlouisfed.org/fred-mobile/ for both Apple and Android devices. FRED, the signature database of the Federal Reserve Bank of St.

Louis, now incorporates the Census Bureau's 13 economic indicators.

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Table 1. Value of Manufacturers' Shipments for Industry Groups¹

lestimates are snown in millions of do	Ollars and are based on data from the Manufacturers' Shipments, Inventories, and Orders Survey.] Seasonally Adjusted Not Seasonally A						diusted						
		Monthly	,		rcent Char	nge		Mor	nthly	,	,	Year to date	
Industry	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	2021 ^p	2020	% Change 2021/ 2020
All manufacturing industries Excluding transportation Excluding defense With unfilled orders	490,436 419,414 476,548 174,057	487,131 415,807 472,913 174,358	486,040 412,617 472,494 170,761	0.9 0.8	0.2 0.8 0.1 2.1	2.1 1.9 2.2 2.6	495,162 425,738 481,678 172,956	489,567 418,528 476,017 173,459	518,296 434,959 503,381 186,725	392,244 350,051 379,611 139,822	2,390,523 2,031,515 2,324,352 841,729	2,126,046 1,827,893 2,063,145 760,612	12.4 11.1 12.7 10.7
Durable goods industries	248,312	247,366	247,434	0.4	0.0	2.7	246,241	247,630	269,425	188,220	1,211,633	1,049,222	15.5
Wood products Nonmetallic mineral products Primary metals	11,753 11,520 22,226	11,439 11,494 21,847	11,231 11,495 21,103	0.2 1.7	3.5	4.9 1.6 4.8	12,589 11,725 22,602	12,209 11,824 22,788	11,328 11,529 23,085	9,027 10,806 16,279	54,914 54,804 108,355	42,406 51,222 91,533	29.5 7.0 18.4
Iron and steel mills Aluminum and nonferrous metals Ferrous metal foundries Fabricated metal products	11,018 9,911 1,297 33,326	10,687 9,914 1,246 33,305	10,329 9,540 1,234 33,018	0.0	3.9 1.0	3.5 5.7 8.7 3.4	11,366 9,914 1,322 33,813	11,305 10,179 1,304 33,959	11,504 10,206 1,375 34,727	7,716 7,424 1,139 27,454	54,296 47,877 6,182 162,236	44,983 40,204 6,346 144,125	20.7 19.1 -2.6 12.6
Machinery Farm machinery Construction machinery	35,195 2,575 3,104	34,707 2,544 3,065	34,165 2,620 3,173	1.4 1.2	1.6 -2.9	2.4 -3.6	35,415 2,714 3,261	35,252 3,247 3,226	38,073 3,325 3,482	29,260 2,177 2,432	170,547 14,783 15,643	151,682 12,363 13,015	12.4 19.6 20.2
Mining, oil field, and gas field machinery Industrial machinery Photographic equipment	1,293 4,519 542	1,309 4,363 538	1,295 3,599 520			2.0 12.2 0.8	1,242 4,440 503	1,229 3,944 473	1,420 4,160 610	1,190 2,920 453	6,269 18,151 2,489	7,092 14,484 2,324	-11.6 25.3 7.1
Ventilation, heating, air-conditioning, and refrigeration equipment Metalworking machinery Turbines, generators, and other	4,121 2,833	4,112 2,814	4,027 2,791			-2.8 2.4	*	4,186 2,683	4,326 3,051	3,689 2,219	19,539 13,282	17,031 11,803	14.7 12.5
power transmission equipment Material handling equipment Computers and electronic products ² Computers Computer storage devices	3,904 2,975 28,978 736 751	3,855 2,839 29,071 730 725	3,870 2,838 28,875 725 665	4.8 -0.3 0.8	0.0 0.7 0.7	1.4 7.7 0.9 -3.1 0.9	3,963 2,892 27,201 773 581	3,908 2,810 26,538 670 615	4,005 3,136 31,008 713 899	3,414 2,417 24,949 694 414	19,408 13,881 136,046 3,355 3,196	17,366 12,963 125,580 3,211 2,473	11.8 7.1 8.3 4.5 29.2
Other peripheral equipment Nondefense communications equipment Defense communications equipment	3,187 227	3,165 217	541 3,239 225	-8.3			513 2,900 211	516 2,815 218	542 3,883 230	481 2,557 214	2,537 14,662 1,060	2,223 12,851 1,025	14.1 14.1 3.4
Audio and video equipment Electronic components Nondefense search and navigation	233 4,532	219 4,569	214 4,595	6.4 -0.8	2.3 -0.6	-1.8 0.7	221 4,512	179 4,394	188 4,918	209 4,239	954 22,029	942 20,430	1.3 7.8
equipment Defense search and navigation equipment	1,506 3,021	1,546 3,065	1,481 3,028			-1.3 0.2	1,490 2,965	1,375 2,925	1,757 3,277	1,403 2,840	7,367 14,581	7,243 14,165	1.7 2.9
Electromedical, measuring, and control instruments Electrical equipment, appliances,	9,596	9,628	9,592		0.4	1.2	9,023	8,740	10,632	8,303	45,252	41,485	9.1
and components	12,254 1,152 2,569 3,240 901 71,022 5,423 15,704 2,850	12,246 1,154 2,558 3,326 884 71,324 5,228 15,380 2,674	12,174 1,154 2,659 3,240 875 73,423 5,900 18,576 2,687	-0.2 0.4 -2.6 1.9 -0.4 3.7 2.1	-3.8 2.7 1.0 -2.9 -11.4 -17.2	1.9 0.3 2.5 0.7 1.6 3.5 1.5 7.2 2.0	12,170 1,190 2,572 3,208 823 69,424 5,382 14,914 2,859	12,282 1,147 2,627 3,223 862 71,039 5,189 15,431 2,686	12,938 1,209 2,819 3,615 892 83,337 6,516 21,424 3,147	10,069 1,069 1,896 3,075 687 42,193 1,674 3,274 1,710	58,602 5,595 12,438 15,710 4,077 359,008 28,443 85,695 13,604	52,325 5,534 9,276 16,727 3,454 298,153 25,111 47,599 10,254	12.0 1.1 34.1 -6.1 18.0 20.4 13.3 80.0 32.7
and trailers Nondefense aircraft and parts Defense aircraft and parts Ships and boats Furniture and related products Miscellaneous durable goods	25,740 7,460 4,453 3,317 5,943 16,095	25,302 8,660 4,562 3,269 5,952 15,981	25,864 6,951 4,543 2,881 5,965 15,985	-13.9 -2.4 1.5 -0.2	24.6 0.4 13.5 -0.2	2.6 5.8 -1.3 2.1 -0.5 0.0	,	26,288 7,717 4,221 3,296 5,885 15,854	28,714 8,627 5,081 3,136 6,030 17,370	19,088 3,891 4,375 2,734 5,434 12,749	130,769 34,102 21,460 15,133 28,957 78,164	113,399 38,741 22,184 13,767 28,883 63,313	15.3 -12.0 -3.3 9.9 0.3 23.5
Nondurable goods industries Food products	242,124 69,761	239,765 69,396	238,606 68,844	0.5	0.8	1.6 0.8	248,921 69,535	241,937 68,269	248,871 70,575	204,024 64,832	1,178,890 338,755	1,076,824 327,798	9.5 3.3 9.2
Grain and oilseed milling Dairy products Meat, poultry, and seafood products Beverage and tobacco products Beverages Tobacco	7,672 11,061 19,519 13,172 9,425 3,747	7,621 10,874 19,224 13,091 9,471 3,620	7,536 10,787 19,090 13,327 9,370 3,957	1.7 1.5 0.6 -0.5	1.1 0.8 0.7 -1.8 1.1 -8.5	0.6 0.3 0.9 4.2 1.4 11.4	7,544 11,051 20,154 13,845 10,098 3,747	7,407 10,719 19,468 13,405 9,785 3,620	7,892 10,975 19,444 13,379 9,422 3,957	6,910 9,910 18,228 12,560 8,936 3,624	37,287 52,991 94,531 63,867 45,591 18,276	34,137 50,450 93,559 60,550 42,985 17,565	5.0 1.0
Textile mills Textile products Apparel Leather and allied products Paper products	2,228 1,883 858 485 17,148	2,233 1,867 859 451 17,138	2,275 1,875 861 412 17,006	-0.2 0.9 -0.1 7.5	-1.8 -0.4 -0.2	3.6 2.9 1.1 2.7 0.5	2,326 1,940 811 471 17,121	2,314 1,913 751 455 16,854	2,383 1,934 814 427 17,608	1,921 1,681 731 307 15,762	11,231 9,242 3,953 2,129 83,626	10,237 8,584 3,756 1,617 78,546	9.7 7.7 5.2 31.7
Pulp, paper, and paperboard mills Paperboard containers Printing Petroleum and coal products	6,565 5,840 6,582 45,218	6,525 5,888 6,643 44,125	6,462 5,929 6,670 44,188	0.6 -0.8 -0.9 2.5	1.0 -0.7 -0.4 -0.1	0.9 0.8 1.3 3.4	6,495 5,739 6,588 50,189	6,360 5,894 6,815 45,562	6,639 6,155 6,928 44,684	6,257 5,427 5,899 23,959	31,719 28,901 32,360 216,657	31,278 27,169 31,673 163,401	1.4 6.4 2.2 32.6
Petroleum refineries Chemical products Pesticides, fertilizers, and other agricultural chemicals	41,166 63,911 2,695	40,041 63,295 2,706	40,101 62,490 2,744	1.0 -0.4	1.3 -1.4	3.7 0.8 0.0	45,940 64,770 3,103	41,483 64,280 3,469	40,730 68,158 3,602	20,245 57,052 2,885	197,576 314,317 15,465	145,637 292,353 14,151	35.7 7.5 9.3
Pharmaceuticals and medicines Paints, coatings, and adhesives Plastics and rubber products	20,629 3,688 20,878	20,321 3,804 20,667	20,228 3,865 20,658			0.5 2.3 1.3	20,289 3,994 21,325	19,861 4,248 21,319	21,790 4,254 21,981	18,737 3,509 19,320	98,872 19,285 102,753	91,427 16,975 98,309	8.1 13.6 4.5

^p Preliminary

^rRevised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Estimates and percent changes of shipments for the semiconductor industry are included in computers and electronic products, and all other applicable aggregate totals.

Table 2. Value of Manufacturers' New Orders for Industry Groups¹

LESTIMATES are snown in millions of dollars			Seasonally /							Seasonally A	djusted		
		Monthly	-	Pe	rcent Chang	ge		Mon	thly			Year to date	
Industry	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	2021 ^p	2020	% Change 2021/ 2020
All manufacturing industries ²	495,536	487,409	488,073	1.7	-0.1	1.4	496,105	488,426	528,639	379,743	2,412,180	2,057,766	17.2
Excluding transportation ²	421,251	418,421	414,230	0.7	1.0	2.3	428,268	422,365	439,249	345,887	2,049,106	1,816,318	12.8
Excluding defense ²	483,118	476,651	474,317	1.4	0.5	1.9	486,676	477 <i>,</i> 396	508,736	369,245	2,345,259	1,989,159	17.9
With unfilled orders ²	183,649	179,098	177,221	2.5	1.1	0.7	177,777	176,281	200,889	130,785	883,750	711,205	24.3
Durable goods industries ²	253,412	247,644	249,467	2.3	-0.7	1.3	247,184	246,489	279,768	175,719	1,233,290	980,942	25.7
Primary metals	23,641	23,133	21,959	2.2			23,828	23,574	24,069	15,856	113,632	91,164	24.6
Iron and steel mills	11,661	11,369	10,745	2.6			,	11,763	12,048	7,624	56,534	44,666	
Aluminum and nonferrous metals	10,512	10,370	9,807	1.4			10,563	10,357	10,599	7,217	50,136		24.1
Ferrous metal foundries	1,468	1,394	1,407	5.3			1,496	1,454	1,422	1,015	6,962	-	14.4
Fabricated metal products	36,076	36,597	36,034	-1.4			,	37,652	38,545	27,453	178,171		
Machinery Construction machinery	36,364 3,284	36,400 3,468	35,598 3,580	-0.1 -5.3		3.2 1.3	36,288 3,107	37,268 3,617	39,375 3,876	28,928 2,540	179,550 17,767		
Mining, oil field, and gas field machinery	1,320	1,289	1,287	2.4	0.2	-7.7	1,269	1,209	1,412	1,065	6,313	6,831	-7.6
Industrial machinery	4,645	4,539	3,719	2.4				4,257	4,453	2,716	18,939		
Photographic equipment	570	534	547	6.7			,	452	574	437	2,520	2,227	13.2
Ventilation, heating, air-conditioning,	370	33 1	317	0.7	2.1		300	132	3, 1	137	2,320	2,227	13.2
and refrigeration equipment	4,291	4,320	4,282	-0.7	0.9	-1.4	4,542	4 <i>,</i> 586	4,643	3,627	21,030	17,874	17.7
Metalworking machinery Turbines, generators, and other	2,932	2,691	2,820	9.0	-4.6	2.6	2,805	2,551	2,935	2,231	13,685	12,397	10.4
power transmission equipment Material handling equipment	3,961 3,037	4,048 2,938	4,131 2,867	-2.1 3.4	-2.0 2.5	6.8 7.1	,	4,101 2,799	4,266 3,095	3,389 2,267	20,073 14,150	-	
Computers and electronic products ²	24,710	24,787	24,675	-0.3		0.6	,	22,890	28,314	21,160	117,753	·	8.5
Computers Nondefense communications	708	713	742	-0.7			,	653	730	668	3,318	3,129	
equipment	3,305	3,247	3,315	1.8	-2.1	3.3	2,979	3,010	4,035	2,526	15,309	13,227	15.7
Defense communications equipment	212	203	213	4.4			180	189	234	176	982	897	9.5
Electronic components Nondefense search and navigation	4,732	4,757	4,717	-0.5				4,672	4,907	4,116			
equipment Defense search and navigation	1,644	1,667	1,570	-1.4	6.2	-2.1	1,601	1,552	1,873	1,461	8,031	7,881	1.9
equipment Electromedical, measuring,	2,807	2,868	2,940	-2.1	-2.4	-5.7	2,482	2,742	3,828	2,607	14,391	14,314	0.5
and control instruments	9,621	9,643	9,615	-0.2	0.3	1.4	9,094	8,634	10,930	8,371	45,676	42,165	8.3
Electrical equipment, appliances,													
and components	12,743	12,579	12,521	1.3		-0.1	12,802	12,787	13,320	10,160	61,953	-	
Electric lighting equipment	1,126	1,140	1,243	-1.2			,	1,134	1,312	1,030	5,702		
Household appliances	2,623	2,602	2,683	0.8			2,665	2,717	2,862	2,023	12,731		34.1
Electrical equipment	3,229	3,140	3,197	2.8 7.7			3,181	3,023	3,599	3,017	16,044		
Transportation equipment Motor vehicle bodies, parts,	74,285	68,988	73,843				67,837	66,061	89,390	33,856	363,074		
and trailers	26,032	25,735	26,195	1.2			,	26,232	28,857	18,912	132,777		17.2
Nondefense aircraft and parts ³	11,685	9,138	6,931	27.9			,	5,056	10,386	-2,155	35,623		, ,
Defense aircraft and parts	3,495	3,553	3,943	-1.6			,	3,164	5,893	3,000	20,754		
Ships and boats	2,905	1,542	3,711	88.4				2,868	6,065	1,620	19,123	· ·	7.1
Furniture and related products	6,186	6,206	6,117	-0.3			,	6,330	6,519	5,705	31,176		
Nondurable goods industries	242,124	239,765	238,606	1.0	0.5	1.6	248,921	241,937	248,871	204,024	1,178,890	1,076,824	9.5

^p Preliminary

Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Data on new orders are not available for the semiconductor industry. Estimates and percent changes for new orders exclude semiconductor industry data.

³ (NA) - New Orders year-to-date percent change is not provided for Nondefense aircraft and parts because the denominator has a negative value.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/.

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at https://www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html.

Table 3. Value of Manufacturers' Unfilled Orders for Industry Groups¹

			Seasonally Ad	ljusted			Not Seasonally Adjusted						
		Monthly		Р	ercent Chang	e		Mon	thly		% Change		
Industry	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	May 2021/ 2020		
All manufacturing industries ²	1,209,473	1,199,881	1,195,141	0.8	0.4	0.5	1,216,632	1,211,811	1,208,989	1,233,459	-1.4		
Excluding transportation ²	403,143	396,814	389,738	1.6	1.8	1.6	408,680	402,272	394,472	364,488	12.1		
Excluding defense ²	993,344	982,282	974,082	1.1	0.8	0.6	999,331	990,455	985,113	1,011,247	-1.2		
Durable goods industries ²	1,209,473	1,199,881	1,195,141	0.8	0.4	0.5	1,216,632	1,211,811	1,208,989	1,233,459	-1.4		
Primary metals	39,502	38,087	36,801	3.7	3.5	2.4	39,984	38,758	37,972	31,467	27.1		
Iron and steel mills	18,377	17,734	17,052	3.6	4.0	2.5	18,488	18,085	17,627	14,119	30.9		
Aluminum and nonferrous metals	14,465	13,864	13,408	4.3	3.4	2.0	14,791	14,142	13,964	11,924	24.0		
Ferrous metal foundries	6,660	6,489	6,341	2.6	2.3	2.8	6,705	6,531	6,381	5,424	23.6		
Fabricated metal products	98,837	96,087	92,795	2.9	3.5	3.4	100,296	97,192	93,499	81,945	22.4		
Machinery	105,018	103,849	102,156	1.1	1.7	1.4	106,439	105,566	103,550	96,569	10.2		
Construction machinery Mining, oil field, and	9,218	9,038	8,635	2.0	4.7	4.9	9,459	9,613	9,222	6,319	49.7		
gas field machinery	4,260	4,233	4,253	0.6	-0.5	-0.2	4,260	4,233	4,253	3,903	9.1		
Industrial machinery	8,912	8,786	8,610	1.4	2.0	1.4	9,200	9,115	8,802	9,728	-5.4		
Photographic equipmentVentilation, heating, air-conditioning,	2,004	1,976	1,980	1.4	-0.2	1.4	1,965	1,968	1,989	2,540	-22.6		
and refrigeration equipment	7,944	7,774	7,566	2.2	2.7	3.5	8,314	8,139	7,739	6,847	21.4		
Metalworking machinery	9,680	9,581	9,704	1.0	-1.3	0.3	9,785	9,664	9,796	8,774	11.5		
Turbines, generators, and other													
power transmission equipment	21,827	21,770	21,577	0.3	0.9	1.2	21,827	21,770	21,577	21,693	0.6		
Material handling equipment	13,006	12,944	12,845	0.5	0.8	0.2	13,016	12,953	12,964	12,411	4.9		
Computers and electronic products ²	119,009	118,785	118,607	0.2	0.2	0.2	119,810	119,922	119,607	117,330	2.1		
Computers	1,508	1,536	1,553	-1.8	-1.1	1.1	1,508	1,536	1,553	1,505			
Nondefense communications	, i	,	,				, l	,	ĺ	,			
equipment	18,433	18,315	18,233	0.6	0.4	0.4	18,615	18,536	18,341	17,620	5.6		
Defense communications equipment	433	448	462	-3.3	-3.0	-2.5	436	467	496	542	-19.6		
Electronic components	13,561	13,361	13,173	1.5	1.4	0.9	13,751	13,582	13,304	13,184			
Nondefense search and navigation equipment	25,546	25,408	25,287	0.5	0.5	0.4	25,524	25,413	25,236	24,253	5.2		
Defense search and navigation	23,340	23,400	23,207	0.5	0.5	0.4	25,524	23,413	23,230	24,233	3.2		
equipment	33,400	33,614	33,811	-0.6	-0.6	-0.3	33,585	34,068	34,251	34,132	-1.6		
Electromedical, measuring, and control instruments	26,128	26,103	26,088	0.1	0.1	0.1	26,391	26,320	26,426	26,094	1.1		
Electrical equipment, appliances,								_3,5_3	_3,:_3				
and components	29,308	28,819	28,486	1.7	1.2	1.2	29,955	29,323	28,818	26,059	15.0		
Electric lighting equipment	1,922	1,948	1,962	-1.3	-0.7	4.8	1,896	1,954	1,967	1,760			
Household appliances	2,788	2,734	2,690	2.0	1.6	0.9	2,790	2,697	2,607	1,702			
Electrical equipment	12,249	12,260	12,446	-0.1	-1.5	-0.3	12,412	12,439	12,639	12,428			
Transportation equipment	806,330	803,067	805,403	0.4	-0.3	0.3	807,952	809,539	814,517	868,971	-7.0		
Motor vehicle bodies, parts,	330,330	555,557	005,405	0.4	0.5	0.1	007,532	305,555	01-7,017	333,371	,.0		
and trailers	26,484	26,192	25,759	1.1	1.7	1.3	26,855	26,753	26,809	23,426	14.6		
Nondefense aircraft and parts	580,021	575,796	575,318	0.7	0.1	0.0	580,281	578,404	581,065	639,140			
Defense aircraft and parts	83,134	84,092	85,101	-1.1	-1.2	-0.7	83,275	85,149	86,206	89,245			
Ships and boats	50,510	50,922	52,649	-1.1 -0.8	-3.3	1.6	51,711	53,653	54,081	48,878			
Furniture and related products	10,819		10,322	2.3	-s.s 2.5	1.5		10,900	10,455	10,475			
i urniture and related products	10,619	10,576	10,322	2.3	2.5	1.3	11,546	10,900	10,455	10,475	10.2		

^p Preliminary

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/.

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at <www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html>.

^r Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Data on unfilled orders are not available for the semiconductor industry. Estimates and percent changes for unfilled orders exclude semiconductor industry data.

Table 4. Value of Manufacturers' Inventories for Industry Groups¹

		Monthly	Seasonally Ad		ercent Chang	Α			Seasonally Adjus	sted	% Change
Industry	May 2021 ^p	Apr. 2021	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	May 2021/ 2020
All manufacturing industries	731,635	725,071	721,170	0.9	0.5	0.8	737,340	728,836	723,140	702,398	5.0
Excluding transportation	582,054	575,627	572,680	1.1	0.5	0.6	586,740	579,337	575,057	558,333	5.1
Excluding defense	707,107	700,510	696,739	0.9	0.5	0.8	712,629	704,221	698,695	678,269	5.1
With unfilled orders	359,623	357,315	355,606	0.6	0.5	0.9	363,272	359,499	355,810	353,716	2.7
Durable goods industries	445,545	442,463	439,538	0.7	0.7	1.1	449,965	444,936	440,254	434,566	3.5
Wood products	13,500	13,379	13,192	0.9	1.4	1.2	13,304	13,396	13,596	11,712	13.6
Nonmetallic mineral products	14,326	14,214	14,246	0.8	-0.2	0.3	14,687	14,496		15,113	-2.8
Primary metals Iron and steel mills	38,532 21,308	37,621 20,869	36,921 20,430	2.4 2.1	1.9 2.1	1.8 1.5	38,980 21,519	37,906 20,898	37,079 20,460	35,664 20,251	9.3 6.3
Aluminum and nonferrous metals	14,915	14,455	14,188	3.2	1.9	2.2	15,098	14,640		13,051	15.7
Ferrous metal foundries	2,309	2,297	2,303	0.5	-0.3	1.9	2,363	2,368	•	2,362	0.0
Fabricated metal products Machinery	56,844 71,981	56,067 71,231	55,269 70,903	1.4 1.1	1.4 0.5	1.5 0.2	57,606 72,741	56,691 71,659	55,573 71,477	55,010 71,759	4.7 1.4
Farm machinery	4,084	3,966	3,897	3.0	1.8	-1.4	4,098	3,952	4,033	3,681	11.3
Construction machinery	6,136	6,062	6,018	1.2	0.7	0.9	6,157	6,165	6,129	5,881	4.7
Mining, oil field, and gas field machinery	6,206	6,019	5,937	3.1	1.4	-0.9	6,211	5,967	5,886	6,400	-3.0
Industrial machinery	9,074	8,936	8,849	1.5	1.0	-0.3	9,100	8,678	· ·	8,487	7.2
Photographic equipment	1,287	1,287	1,286	0.0	0.1	-0.6	1,291	1,290	1,240	1,284	0.5
Ventilation, heating, air-conditioning,	E 412	E 444	E E00	0.6	1 2	0.4	E 726	E 027	E 000	6 124	6.3
and refrigeration equipment Metalworking machinery	5,413 5,785	5,444 5,755	5,508 5,706	-0.6 0.5	-1.2 0.9	0.4 1.0	5,736 5,832	5,837 5,765	5,808 5,658	6,124 5,909	-6.3 -1.3
Turbines, generators, and other		3,733	3,7 33	0.0	0.0		3,332	5,7.55	3,555	3,333	
power transmission equipment	9,256	9,183	9,181	0.8	0.0	0.5	9,504	9,379	9,153	9,510	-0.1
Material handling equipment	5,479 46,426	5,446 46,434	5,399 46,551	0.6 0.0	0.9 -0.3	1.3 0.1	5,493 47,088	5,500 46,796		5,413 47,965	1.5 -1.8
Computers and electronic products ² Computers	1,975	1,995	1,975	-1.0	-0.5 1.0	3.6	2,062	1,947	,	47,965 1,970	-1.8 4.7
Computer storage devices	894	871	845	2.6	3.1	2.1	852	789	743	684	24.6
Other peripheral equipment	824	854	868	-3.5	-1.6	4.6	844	876	854	893	-5.5
Nondefense communications equipment	4,409	4,398	4,391	0.3	0.2	-0.5	4,522	4,406	4,314	4,558	-0.8
Defense communications equipment	667	662	656	0.8	0.2	0.0	667	662	656	644	3.6
Audio and video equipment	672	690	697	-2.6	-1.0	0.1	681	713	699	954	-28.6
Electronic components	8,079	8,172	8,260	-1.1	-1.1	-0.6	8,149	8,604	8,391	9,076	-10.2
Nondefense search and navigation equipment	3,267	3,243	3,252	0.7	-0.3	0.6	3,271	3,243	3,207	3,269	0.1
Defense search and navigation	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3,2 :3	3,232	•	5.5		3,2: 2	5,= .5	3,207	3,233	5.12
equipment	3,015	3,017	3,024	-0.1	-0.2	0.3	3,104	3,065	3,031	3,041	2.1
Electromedical, measuring and control instruments	16,333	16,309	16,286	0.1	0.1	0.3	16,627	16,376	16,133	16,298	2.0
Electrical equipment, appliances,	10,333	10,303	10,200	0.1	0.1	0.5	10,027	10,570	10,133	10,230	2.0
and components	20,333	20,159	20,205	0.9	-0.2	0.8	20,687	20,505	20,398	20,109	2.9
Electric lighting equipment Household appliances	2,346 2,851	2,325 2,826	2,343 2,853	0.9 0.9	-0.8 -0.9	0.5 4.0	2,368 2,886	2,337 2,893	2,335 2,924	2,387 2,635	-0.8 9.5
Electrical equipment	6,296	6,205	6,278	1.5	-1.2	1.1	6,449	6,361		6,496	-0.7
Batteries	1,731	1,733	1,779	-0.1	-2.6	0.3	1,819	1,787	1,843	1,805	0.8
Transportation equipment	149,581	149,444	148,490	0.1	0.6	1.6	150,600	149,499	148,083	144,065	4.5
Automobiles Light trucks and utility vehicles	6,178 7,821	6,122 7,607	6,018 6,707	0.9 2.8	1.7 13.4	4.4 13.6	6,175 8,008	6,129 7,488	6,010 6,677	5,468 5,128	12.9 56.2
Heavy duty trucks	2,478	2,405	2,346	3.0	2.5	2.4	2,622	2,462		2,058	27.4
Motor vehicle bodies, parts,	20.721	20.602	20.024	0.4	2.0	1.7	20.870	20.025	20.274	20 252	Г 4
and trailers Nondefense aircraft and parts	29,731 75,859	29,602 76,228	29,024 77,095	0.4 -0.5	2.0 -1.1	1.7 0.8	29,879 76,354	29,825 76,135	29,274 76,511	28,353 76,825	5.4 -0.6
Defense aircraft and parts	12,326	12,322	12,278	0.0	0.4	-1.0	12,376	12,372	12,202	12,243	1.1
Ships and boats	3,688	3,757	3,453	-1.8	8.8	3.8	3,731	3,707	3,535	3,186	17.1
Furniture and related products Miscellaneous durable goods	7,601 26,421	7,576 26,338	7,517 26,244	0.3 0.3	0.8 0.4	0.7 0.6	7,675 26,597	7,536 26,452	7,407 25,998	7,532 25,637	1.9 3.7
	, i							•			
Nondurable goods industries	286,090	282,608	281,632	1.2	0.3	0.3	287,375	283,900	282,886	267,832	7.3
Food products	62,367	61,962	61,909	0.7	0.1	0.0	60,732	60,674	60,984	58,664	3.5
Grain and oilseed milling Dairy products	6,652 9,138	6,292 9,085	6,301 8,944	5.7 0.6	-0.1 1.6	0.6 -0.1	6,394 9,307	6,139 9,255	6,441 9,014	5,113 8,671	25.1 7.3
Meat, poultry, and seafood products	9,812	9,753	9,753	0.6	0.0	0.1	9,737	9,602	9,796	9,521	2.3
Beverage and tobacco products	26,444	26,258	26,004	0.7	1.0	0.3	26,551	26,502	26,182	26,554	0.0
Beverages Tobacco	22,847 3,597	22,637 3,621	22,357 3,647	0.9 -0.7	1.3 -0.7	0.5 -0.7	23,027 3,524	22,879 3,623	22,439 3,743	22,719 3,835	1.4 -8.1
Textile mills	3,061	3,067	3,035	-0.2	1.1	0.7	3,084	3,023		3,123	-1.2
Textile products	3,864	3,862	3,857	0.1	0.1	1.0	3,850	3,853	3,869	4,047	-4.9
Apparel Leather and allied products	1,808 899	1,791 895	1,784 897	0.9 0.4	0.4 -0.2	0.2 -0.1	1,813 915	1,758 892	1,735 880	1,846 956	-1.8 -4.3
Paper products	15,512	895 15,505	897 15,359	0.4	-0.2 1.0	0.6	15,631	892 15,513	15,339	956 15,359	-4.3 1.8
Pulp, paper, and paperboard mills	4,837	4,870	4,839	-0.7	0.6	-0.5	4,883	4,915	4,885	5,151	-5.2
Paperboard containers	5,433	5,427 5,707	5,437	0.1	-0.2 1.3	-0.2	5,494	5,395	5,442 5,607	5,381	2.1
Printing Petroleum and coal products	5,819 39,928	5,797 37,737	5,727 37,834	0.4 5.8	1.2 -0.3	-1.2 2.1	5,780 41,356	5,851 39,096	5,697 38,842	5,951 29,501	-2.9 40.2
Petroleum refineries	34,810	32,693	32,788	6.5	-0.3	2.4	36,070	33,959	33,756	24,071	49.8
Chemical products	98,911	98,443	98,134	0.5	0.3	0.0	99,873	99,044	98,813	94,766	5.4
Pesticides, fertilizers, and other agricultural chemicals	5,051	5,025	4,972	0.5	1.1	-0.4	5,022	5,151	5,336	5,147	-2.4
Pharmaceuticals and medicines	45,411	45,410	4,972 45,478	0.0	-0.1	-0.4	45,874	45,439		43,328	5.9
Paints, coatings, and adhesives	4,041	3,999	4,006	1.1	-0.2	-0.4	4,125	4,158	4,174	3,990	3.4
Plastics and rubber products	27,477	27,291	27,092	0.7	0.7	0.2	27,790	27,633	27,518	27,065	2.7

^p Preliminary

r Revised data due to late receipts and concurrent seasonal adjustment.

¹Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for noncalendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Estimates of inventories for the semiconductor industry data are included in computers and electronic products, and all other applicable aggregate totals.

Table 5. Value of Manufacturers' Shipments, New Orders, Unfilled Orders, and Total Inventories for **Topical Series**^{1, 2}

LESTIMATES are snown in millions of dollar			asonally Adju			•	·			Seasonally A	Adjusted		
		Monthly		Per	rcent Chai	nge		Mon	thly		Year t	o date	
Industry	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	2021 ^p	2020	% Change ⁶ 2021/ 2020
<u>SHIPMENTS</u>													
All manufacturing industries	490,436	487,131	486,040	0.7	0.2	2.1	495,162	489,567	518,296	392,244	2,390,523	2,126,046	12.4
Construction materials and supplies Information technology Computers and related products Motor vehicle and parts	55,537 24,888 2,041 49,717	55,453 24,902 2,059 48,584	55,140 24,619 1,931 53,027	-0.1	1.1 6.6	3.2 0.8 -2.3 4.0	57,704 23,691 1,867 48,916	57,567 23,077 1,801 49,594	56,444 27,282 2,154 59,801	47,468 21,041 1,589 25,746	116,924 9,088	232,839 105,935 7,907 196,363	10.4 14.9
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	89,680 77,733 73,338 11,947	90,424 78,157 72,559 12,267	87,460 75,807 71,883 11,653	-0.5 1.1	3.1 0.9	1.6 1.8 1.6 0.4	87,280 75,525 71,577 11,755	87,526 75,758 71,007 11,768	97,718 85,007 79,756 12,711	71,752 60,827 59,448 10,925	371,158 351,482	382,842 329,476 307,811 53,366	12.7 14.2
Consumer goods Consumer durable goods Consumer nondurable goods	196,341 35,029 161,312	193,822 34,512 159,310	197,112 38,377 158,735	1.5	-10.1	2.2 4.1 1.8	200,427 34,131 166,296	194,044 34,772 159,272	206,109 42,800 163,309	148,124 17,098 131,026	182,620	835,056 135,280 699,776	35.0
NEW ORDERS	405 536	407.400	400.072	4.7	0.4	1.4	406 405	400, 426	F20, C20	270 742	2 442 400	2.057.766	47.2
All manufacturing industries ⁵	495,536 58,154 25,412 2,013 50,009	487,409 58,184 25,377 2,042 49,017	488,073 58,114 25,028 1,948 53,358	-0.1 0.1 -1.4	0.1 1.4 4.8	1.4 4.9 0.2 -1.6 3.9	496,105 60,746 24,031 1,839 49,018	488,426 60,841 23,721 1,784 49,538	528,639 60,189 28,636 2,171 59,944	379,743 47,101 20,884 1,563 25,570	281,287 121,002 9,051	2,057,766 232,195 108,324 7,825 196,241	21.1 11.7 15.7
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	94,518 83,833 75,404 10,685	90,507 81,405 75,315 9,102	89,710 77,437 73,318 12,273	3.0 0.1	5.1 2.7	-1.1 1.6	87,720 79,513 73,705 8,207	86,862 77,136 74,434 9,726	106,669 88,830 81,723 17,839	64,072 54,639 59,454 9,433	387,648 366,174	332,590 271,959 314,607 60,631	42.5 16.4
Consumer goods Consumer durable goods Consumer nondurable goods	196,528 35,216 161,312	194,053 34,743 159,310	197,361 38,626 158,735	1.4	-10.1	2.3 4.3 1.8	200,667 34,371 166,296	194,218 34,946 159,272	206,482 43,173 163,309	148,295 17,269 131,026	183,959	835,454 135,678 699,776	35.6
UNFILLED ORDERS													
All manufacturing industries ⁵	1,209,473	1,199,881	1,195,141	0.8	0.4	0.5	1,216,632	1,211,811	1,208,989	1,233,459	(X)	(X)	-1.4
Construction materials and supplies Information technology Computers and related products Motor vehicle and parts	71,036 119,801 1,508 26,484	68,419 119,277 1,536 26,192	65,688 118,802 1,553 25,759	0.4 -1.8	0.4 -1.1	4.7 0.3 1.1 1.3	72,484 120,881 1,508 26,855	69,442 120,541 1,536 26,753	66,168 119,897 1,553 26,809	56,785 116,855 1,505 23,426	(X) (X)	(X) (X) (X) (X)	3.4 0.2
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	920,635 730,085 225,668 190,550	915,797 723,985 223,602 191,812	915,714 720,737 220,846 194,977	0.8	0.5 1.2	0.2 0.7	925,275 733,215 228,602 192,060	924,835 729,227 226,474 195,608	925,499 727,849 223,047 197,650	966,998 773,882 212,878 193,116	(X)	(X) (X) (X) (X)	-5.3 7.4
Consumer goods Consumer durable goods	7,443 7,443	7,256 7,256	7,025 7,025			3.7 3.7	7,552 7,552	7,312 7,312	7,138 7,138	5,576 5,576	, ,	(X) (X)	
TOTAL INVENTORIES													
All manufacturing industries	731,635	725,071	721,170	0.9	0.5	0.8	737,340	728,836	723,140	702,398	(X)	(X)	5.0
Construction materials and supplies Information technology Computers and related products Motor vehicle and parts	77,487 40,596 3,693 46,208	76,536 40,541 3,720 45,736	75,682 40,376 3,688 44,095	0.1 -0.7	0.4 0.9	1.3 0.3 3.5 3.7	78,625 41,229 3,758 46,684	77,885 40,638 3,612 45,904	76,997 39,909 3,491 44,331	75,102 40,530 3,547 41,007	(X) (X)	(X) (X) (X) (X)	1.7 5.9
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	218,241 197,388 132,392 20,853	217,488 196,617 131,262 20,871	217,433 196,699 130,658 20,734	0.4 0.9	0.0 0.5		220,555 199,569 134,087 20,986	217,820 196,945 131,689 20,875	216,639 195,815 130,373 20,824	217,004 196,612 130,862 20,392	(X)	(X) (X) (X) (X)	1.5 2.5
Consumer goods Consumer durable goods Consumer nondurable goods	224,626 36,490 188,136	221,517 36,157 185,360	220,088 35,041 185,047		3.2	1.0 4.4 0.3	225,046 36,669 188,377	221,645 36,105 185,540	219,916 34,904 185,012	203,960 32,086 171,874	(X)	(X) (X) (X)	14.3

X Not Applicable

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/. Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at <www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html>.

^p Preliminary

Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for noncalendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

²Topical series are regroupings of the separate industry categories.

³ Nondefense capital goods industries include: small arms and ordnance; farm machinery and equipment; construction machinery; mining, oil, and gas field machinery; industrial machinery; vending, laundry, and other machinery; photographic equipment; metalworking machinery; turbines and generators; other power transmission equipment; pumps and compressors; material handling equipment; all other machinery; electronic computers; computer storage devices; other computer peripheral equipment; communications equipment; search and navigation equipment; electromedical, measuring, and control instruments; electrical equipment, appliances, and components; heavy duty trucks; aircraft; railroad rolling stock; ships and boats; office and institutional furniture; and medical equipment and supplies.

⁴ Defense capital goods industries include: small arms and ordnance; communications equipment; aircraft; missiles, space vehicles, and parts; ships and boats; and search and navigation equipment.

⁵ Estimates and percent changes exclude semiconductor industry data.

⁶ Based on year-to-date for shipments and new orders, but on same month prior year for unfilled orders and inventories.

Table 6. Value of Manufacturers' Inventories, by Stage of Fabrication, by Industry Group¹

LESTIMATES are snown in millions of dollars			Seasonally Ad	justed	•	•		Not	Seasonally Adju	sted	0/ 6
Industry		Monthly		P T	ercent Chang	e		Mor	nthly		% Change May
,	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	Apr May	Mar Apr.	Feb Mar.	May 2021 ^p	Apr. 2021 ^r	Mar. 2021	May 2020	2021/ 2020
MATERIALS AND SUPPLIES											
All manufacturing industries	254,605	252,503	250,369	0.8	0.9	1.0	255,979	253,550	251,028	242,356	5.6
Durable goods industries	156,754	155,474	153,926	0.8	1.0	1.0	157,470	155,851	153,723	151,860	3.7
Wood products Nonmetallic mineral products	5,987 6.051	5,955 5,979	5,878 5,062	0.5	1.3 0.3		, and the second	5,712 6,018	,	5,028 6,010	12.5 1.6
Primary metals	6,051 14,473	13,951	5,963 13,644	1.2 3.7	2.3	1.5 2.4	,	13,716	,	13,655	4.7
Fabricated metal products Machinery	22,363 28,619	21,982 28,490	21,695 28,287	1.7 0.5	1.3 0.7	2.5 0.8	*	21,952 28,672	· ·	20,311 28,632	10.4 1.0
Computers and electronic products	21,272	21,192	21,326	0.3	-0.6		· ·	21,309		21,579	0.1
Electrical equipment, appliances, and components	9,000	8,991	9,002	0.1	-0.1	0.1	9,179	9,142	9,055	9,119	0.7
Transportation equipment	36,655	36,651	35,946	0.0	2.0			37,085	-	35,351	4.4
Furniture and related products Miscellaneous products	3,776 8,558	3,777 8,506	3,742 8,443	0.0 0.6	0.9 0.7	1.0 1.0	3,810 8,577	3,776 8,469	,	3,704 8,471	2.9 1.3
Nondurable goods industries	97,851	97,029	96,443	0.8	0.6	0.9	98,509	97,699	97,305	90,496	8.9
Food products	22,892 5,408	22,474 5,373	22,366 5,294	1.9 0.7	0.5 1.5	0.1	. 22,593 5,411	22,078 5,435	•	21,334 5,683	5.9 -4.8
Beverage and tobacco products Textiles	1,211	1,212	1,193	-0.1	1.6	0.5 1.5	*	1,229	,	1,196	2.8
Textile products Apparel	1,377 603	1,373 595	1,372 603	0.3 1.3	0.1 -1.3	-0.1 4.0	1,374 607	1,366 591		1,425 597	-3.6 1.7
Leather and allied products	290	289	293	0.3	-1.4	-1.7	297	285	285	310	-4.2
Paper products Printing	7,852 2,852	7,791 2,859	7,718 2,805	0.8 -0.2	0.9 1.9	0.3 -0.3	· ·	7,759 2,872		7,634 2,893	2.8 -1.3
Petroleum and coal products	12,453	12,321	12,481	1.1	-1.3	2.9	13,187	13,053	13,004	8,824	49.4
Chemical products Plastics and rubber products	31,159 11,754	31,090 11,652	30,744 11,574	0.2 0.9	1.1 0.7	0.6 1.9	, in the second of the second	31,290 11,741	•	29,147 11,453	7.4 3.1
WORK IN PROCESS		11,001	11,37	0.5	0.7	2.3	11,010	11,7 11	11,505	11, 100	5.1
All manufacturing industries	216,446	214,885	214,156	0.7	0.3	0.8	217,730	215,503	214,064	210,153	3.6
Durable goods industries	164,638	164,191	164,064	0.3	0.1	1.1	166,241	164,635	163,882	161,914	2.7
Wood products	2,222	2,207	2,211	0.7	-0.2	-0.4	, and the second	2,212		1,744	27.1 -3.8
Nonmetallic mineral products Primary metals	1,477 10,964	1,479 10,936	1,482 10,798	-0.1 0.3	-0.2 1.3	0.4 3.9	*	1,541 11,098	· ·	1,580 10,035	-3.8 10.9
Fabricated metal products Machinery	14,062 20,817	13,905 20,272	13,659 20,208	1.1 2.7	1.8 0.3	0.9 1.3	*	14,029 20,234	· ·	14,138 19,375	0.6 8.9
Computers and electronic products	13,167	13,286	13,249	-0.9	0.3		· ·	13,711	13,400	14,112	-4.2
Electrical equipment, appliances, and components	3,918	3,896	3,911	0.6	-0.4	-0.3	4,033	3,975	3,930	4,045	-0.3
Transportation equipment	92,688	92,956	93,355	-0.3	-0.4	1.2	· ·	92,565	-	91,865	1.4
Furniture and related products Miscellaneous products	1,221 4,102	1,192 4,062	1,166 4,025	2.4 1.0	2.2 0.9	-0.4 0.5	1,229 4,144	1,177 4,093	1,159 3,990	1,157 3,863	6.2 7.3
Nondurable goods industries	51,808	50,694	50,092	2.2	1.2	-0.4	51,489	50,868	50,182	48,239	6.7
Food products	7,392	7,356	7,367	0.5	-0.1	-3.0	· · · · · · · · · · · · · · · · · · ·	6,979		7,672	-10.1 -5.3
Beverage and tobacco products Textiles	9,207 566	9,185 562	9,070 555	0.2 0.7	1.3 1.3	0.7 -0.5	*	9,213 567	9,139 554	9,635 577	-5.3 -0.9
Textile products Apparel	394 243	391 248	394 242	0.8 -2.0	-0.8 2.5	0.5 0.4		392 247		399 247	-2.5 -1.2
Leather and allied products	94	93	90	1.1	3.3	1.1		92	90	85	11.8
Paper products Printing	1,466 1,177	1,467 1,108	1,450 1,086	-0.1 6.2	1.2 2.0	1.9 -3.6	· ·	1,465 1,121	1,438 1,093	1,367 1,092	7.8 2.2
Petroleum and coal products	11,048	10,473	10,194	5.5	2.7	1.7	11,401	10,968	10,565	7,432	53.4
Chemical products Plastics and rubber products	16,693 3,528	16,274 3,537	16,091 3,553	2.6 -0.3	1.1 -0.5	-1.5 0.9	· · · · · · · · · · · · · · · · · · ·	16,251 3,573		16,531 3,202	0.6 10.6
FINISHED GOODS	,	ŕ	,				,		ŕ		
All manufacturing industries	260,584	257,683	256,645	1.1	0.4	0.6	263,631	259,783	258,048	249,889	5.5
Durable goods industries	124,153	122,798	121,548	1.1	1.0	1.0		124,450	•	120,792	4.5
Wood products Nonmetallic mineral products	5,291 6,798	5,217 6,756	5,103 6,801	1.4 0.6	2.2 -0.7	1.3 -0.7	<i>'</i>	5,472 6,937	•	4,940 7,523	9.9 -6.2
Primary metals	13,095	12,734	12,479	2.8	2.0	-0.6	*	13,092	12,881	11,974	13.2
Fabricated metal products Machinery	20,419 22,545	20,180 22,469	19,915 22,408	1.2 0.3	1.3 0.3	1.0 -1.4	,	20,710 22,753	· ·	20,561 23,752	1.9 -4.4
Computers and electronic products	11,987	11,956	11,976	0.3	-0.2		· ·	11,776	•	12,274	-2.5
Electrical equipment, appliances, and components	7,415	7,272	7,292	2.0	-0.3	2.4	7,475	7,388	7,413	6,945	7.6
Transportation equipment	20,238	19,837	19,189	2.0	3.4	5.6	20,580	19,849	18,940	16,849	22.1
Furniture and related products Miscellaneous products	2,604 13,761	2,607 13,770	2,609 13,776	-0.1 -0.1	-0.1 0.0	0.7 0.4	· · · · · · · · · · · · · · · · · · ·	2,583 13,890		2,671 13,303	-1.3 4.3
Nondurable goods industries	136,431	134,885	135,097	1.1	-0.2	0.2	,	135,333		129,097	6.4
Food products	32,083	32,132	32,176	-0.2	-0.1	0.6	31,243	31,617	31,427	29,658	5.3
Beverage and tobacco products Textiles	11,829 1,284	11,700 1,293	11,640 1,287	1.1 -0.7	0.5 0.5	0.0 0.8	*	11,854 1,288	· ·	11,236 1,350	6.9 -5.0
Textile products	2,093	2,098	2,091	-0.2	0.3	1.8	2,087	2,095	2,094	2,223	-6.1
Apparel Leather and allied products	962 515	948 513	939 514	1.5 0.4	1.0 -0.2	-2.2 0.6		920 515		1,002 561	-4.0 -6.8
Paper products	6,194	6,247	6,191	-0.8	0.9	0.6	6,314	6,289	6,169	6,358	-0.7
Printing Petroleum and coal products	1,790 16,427	1,830 14,943	1,836 15,159	-2.2 9.9	-0.3 -1.4		, ·	1,858 15,075		1,966 13,245	-8.0 26.6
Chemical products	51,059	51,079	51,299	0.0	-0.4 1.1		51,937	51,503	51,929	49,088	5.8 0.2
Plastics and rubber products	12,195	12,102	11,965	0.8	1.1	-1.6	12,436	12,319	12,353	12,410	0.2

^p Preliminary

^r Revised data due to late receipts and concurrent seasonal adjustment.

Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/.

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html>.

Table 7. Ratios of Manufacturers' Inventories to Shipments and Unfilled Orders to Shipments, by Industry Group ¹

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Inve	entory/Ship	oments rat	io	Unfille	ed Orders/	Shipments	ratio ²
Industry	May 2021 ^p	Apr 2021 ^r	Mar 2021	Feb 2021	May 2021 ^p	Apr 2021 ^r	Mar 2021	Feb 2021
All manufacturing industries ³	1.49	1.49	1.48	1.50	(X)	(X)	(X)	(X)
Durable goods industries ³	1.79	1.79	1.78	1.81	6.95	6.88	7.00	7.14
Wood products	1.15	1.17	1.17	1.22	(X)	(X)	(X)	(X)
Nonmetallic mineral products	1.24	1.24	1.24	1.26	(X)	(X)	(X)	(X)
Primary metals	1.73	1.72	1.75	1.80	1.78	1.74	1.74	1.78
Fabricated metal products	1.71	1.68	1.67	1.70	3.05	2.97	2.89	2.89
Machinery	2.05	2.05	2.08	2.12	3.29	3.30	3.32	3.36
Computers and electronic products ³ Electrical equipment, appliances,	1.60	1.60	1.61	1.63	5.22	5.18	5.18	5.20
and components	1.66	1.65	1.66	1.68	2.58	2.54	2.52	2.54
Transportation equipment	2.11	2.10	2.02	2.06	17.14	16.72	17.41	17.83
Furniture and related products	1.28	1.27	1.26	1.25	2.07	2.01	1.95	1.93
Miscellaneous products	1.64	1.65	1.64	1.63	(X)	(X)	(X)	(X)
Nondurable goods industries	1.18	1.18	1.18	1.19	(X)	(X)	(X)	(X)
Food products	0.89	0.89	0.90	0.91	(X)	(X)	(X)	(X)
Beverage and tobacco products	2.01	2.01	1.95	2.03	(X)	(X)	(X)	(X)
Textiles	1.37	1.37	1.33	1.37	(X)	(X)	(X)	(X)
Textile products	2.05	2.07	2.06	2.09	(X)	(X)	(X)	(X)
Apparel	2.11	2.08	2.07	2.09	(X)	(X)	(X)	(X)
Leather and allied products	1.85	1.98	2.18	2.24	(X)	(X)	(X)	(X)
Paper products	0.90	0.90	0.90	0.90	(X)	(X)	(X)	(X)
Printing	0.88	0.87	0.86	0.88	(X)	(X)	(X)	(X)
Petroleum and coal products	0.88	0.86	0.86	0.87	(X)	(X)	(X)	(X)
Chemical products	1.55	1.56	1.57	1.58	(X)	(X)	(X)	(X)
Plastics and rubber products	1.32	1.32	1.31	1.33	(X)	(X)	(X)	(X)

^X Not Applicable

² Excludes the following industries with no unfilled orders: Wood products; nonmetallic mineral products; medical equipment and supplies; office supplies; other miscellaneous manufacturing; cutlery and handtools; farm and garden machinery; computer storage and peripheral devices; audio and video equipment; manufacturing and reproducing magnetic and optical media; batteries; automobiles; light trucks and utility vehicles; heavy duty trucks; and miscellaneous furniture.

³ Unfilled orders to shipments ratio excludes semiconductor manufacturing.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/. Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at www.census.gov/manufacturing/m3/ how_the_data_are_collected/index.html>.

Table 8. Revisions to Previously Published Monthly Percent Changes ¹

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Ship	ments	New (Orders	Unfilled	Orders	Inven	tories
Industry	May ²	May ³ 2020- Apr						
	2021	2021	2021	2021	2021	2021	2021	2021
All manufacturing industries	(X)	0.2	(X)	0.3	(X)	0.1	(X)	0.1
Durable goods industries	0.0	0.2	0.0	0.6	0.0	0.1	0.0	0.1
Wood products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	0.3
Nonmetallic mineral products	(X)	0.4	(X)	(NA)	(X)	(NA)	(X)	0.2
Primary metals	0.1	0.7	0.0	1.0	-0.1	0.3	0.0	0.2
Fabricated metal products	-0.3	0.4	-0.3	1.1	0.0	0.3	0.1	0.2
Machinery	0.3	0.4	0.3	0.9	0.0	0.2	0.1	0.1
Computers and electronic products Electrical equipment, appliances,	0.0	0.3	0.0	0.3	0.0	0.1	0.0	0.1
and components	0.0	0.5	0.0	1.0	0.0	0.3	0.0	0.2
Transportation equipment	0.0	0.7	0.1	1.4	0.0	0.1	0.0	0.1
Furniture and related products	(X)	0.6	(X)	0.7	(X)	0.5	(X)	0.4
Miscellaneous products	(X)	0.4	(X)	0.4	(X)	0.1	(X)	0.1
Nondurable goods industries	(X)	0.1	(X)	(NA)	(X)	(NA)	(X)	0.1
Food products	(X)	0.2	(X)	(NA)	(X)	(NA)	(X)	0.1
Beverage and tobacco products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	0.3
Textiles	(X)	0.7	(X)	(NA)	(X)	(NA)	(X)	0.1
Textile products	(X)	0.8	(X)	(NA)	(X)	(NA)	(X)	0.4
Apparel	(X)	0.4	(X)	(NA)	(X)	(NA)	(X)	0.4
Leather and allied products	(X)	0.7	(X)	(NA)	(X)	(NA)	(X)	0.3
Paper products	(X)	0.1	(X)			(NA)	(X)	0.2
Printing	(X)	0.4	(X)	(NA)	(X)	(NA)	(X)	0.4
Petroleum and coal products	(X)	0.5	(X)	(NA)	(X)	(NA)	(X)	0.6
Chemical products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	0.1
Plastics and rubber products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	0.2

X Not Applicable
NA Not Available

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation,

monthly averages are the simple averages of the absolute values of the differences for the months specified. The advance to final percent

change revisions for the durable goods industries are shown in the advance report for the month.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see

http://www.census.gov/manufacturing/m3/.

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 2, 2021. Information on data sources and methodology can be found on our website at http://www.census.gov/manufacturing/m3/how_the_data_are_collected/index.html.

P Preliminary

^r Revised data due to late receipts and concurrent seasonal adjustment.

adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

The current month revisions are the difference between the advance percent change and the percent change as shown in this publication.

The twelve month revisions are the differences between the month-to-month percent changes of the preliminary and final estimates. The