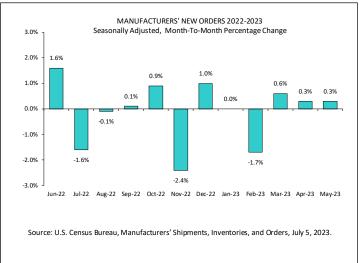
#### FOR RELEASE AT 10:00 AM EDT, WEDNESDAY, JULY 5, 2023

# MONTHLY FULL REPORT ON MANUFACTURERS' SHIPMENTS, INVENTORIES AND ORDERS MAY 2023

Release Number: CB 23-100 M3-2 (23)-05

**July 5, 2023** — The U.S. Census Bureau announces the May full report on manufacturers' shipments, inventories and orders:





## Summary

New orders for manufactured goods in May, up five of the last six months, increased \$1.6 billion or 0.3 percent to \$578.0 billion, the U.S. Census Bureau reported today. This followed a 0.3 percent April increase. Shipments, up following three consecutive monthly decreases, increased \$1.6 billion or 0.3 percent to \$572.6 billion. This followed a 0.6 percent April decrease. Unfilled orders, up five of the last six months, increased \$10.5 billion or 0.8 percent to \$1,301.9 billion. This followed a 0.8 percent April increase. The unfilled orders-to-shipments ratio was 6.65, down from 6.71 in April. Inventories, down three of the last four months, decreased \$1.7 billion or 0.2 percent to \$853.8 billion. This followed a 0.3 percent April increase. The inventories-to-shipments ratio was 1.49, down from 1.50 in April.

## **New Orders**

New orders for manufactured durable goods in May, up three consecutive months, increased \$5.0 billion or 1.8 percent to \$288.4 billion, up from the previously published 1.7 percent increase. This followed a 1.2 percent April increase. Transportation equipment, also up three consecutive months, led the increase, \$3.8 billion or 3.8 percent to \$102.5 billion. New orders for manufactured nondurable goods decreased \$3.5 billion or 1.2 percent to \$289.6 billion.

### **Data Inquiries**

Economic Indicators Division, Shipments, Inventories, and Orders Branch (M3) 301-763-4832 eid.m3.qs@census.gov



## **Shipments**

Shipments of manufactured durable goods in May, up two of the last three months, increased \$5.1 billion or 1.8 percent to \$283.0 billion, up from the previously published 1.7 percent increase. This followed a 0.6 percent April decrease. Transportation equipment, also up two of the last three months, led the increase, \$4.2 billion or 4.8 percent to \$91.8 billion. Shipments of manufactured nondurable goods, down six of the last seven months, decreased \$3.5 billion or 1.2 percent to \$289.6 billion. This followed a 0.7 percent April decrease. Petroleum and coal products, also down six of the last seven months, led the decrease, \$3.2 billion or 5.0 percent to \$61.4 billion.

#### **Unfilled Orders**

Unfilled orders for manufactured durable goods in May, up five of the last six months, increased \$10.5 billion or 0.8 percent to \$1,301.9 billion, unchanged from the previously published increase. This followed a 0.8 percent April increase. Transportation equipment, also up five of the last six months, drove the increase, \$10.6 billion or 1.3 percent to \$803.8 billion.

#### **Inventories**

Inventories of manufactured durable goods in May, up five of the last six months, increased \$1.3 billion or 0.2 percent to \$523.0 billion, unchanged from the previously published increase. This followed a 1.0 percent April increase. Machinery, up thirty-one consecutive months, led the increase, \$0.6 billion or 0.6 percent to \$94.5 billion. Inventories of manufactured nondurable goods, down six of the last seven months, decreased \$3.0 billion or 0.9 percent to \$330.8 billion. This followed a 0.6 percent April decrease. Petroleum and coal products, also down six of the last seven months, led the decrease, \$2.0 billion or 4.4 percent to \$44.3 billion. By stage of fabrication, May materials and supplies increased 0.3 percent in durable goods and decreased 0.9 percent in nondurable goods. Work in process decreased 0.4 percent in durable goods and 1.9 percent in nondurable goods. Finished goods increased 0.9 percent in durable goods and decreased 0.5 percent in nondurable goods.

The Advance Report on durable goods for June is scheduled for release on July 27, 2023, at 8:30 a.m. EDT and the Full Report on August 3, 2023, at 10:00 a.m. EDT. View the full schedule in the Economic Briefing Room: <www.census.gov/economic-indicators/>. The full text and tables of this release can be found at <<www.census.gov/m3>.

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#### **EXPLANATORY NOTES**

Figures in text are adjusted for seasonality, but not for inflation. Figures on new and unfilled orders exclude data for semiconductor manufacturing.

"Virtually unchanged" indicates that the change is less than 0.05 percent for a percent increase or decrease.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265).

# **Description of the survey**

This report is compiled from results of the U.S. Census Bureau's Manufacturers' Shipments, Inventories, and Orders (M3) survey, which is a voluntary survey authorized by Title 13 of the United States Code. This survey provides statistics on a calendar-month basis for manufacturers' value of shipments, new orders (net of cancellations), end-of-month order backlog (unfilled orders), end-of-month total inventory (at current cost or market value), and inventories by stage of fabrication (materials and supplies, work-inprocess, and finished goods). Data published from the M3 survey are based on a panel of approximately 5,000 reporting units that represent approximately 3,100 companies and provide an indication of monthto-month change for the Manufacturing Sector. These reporting units may be divisions of diversified large companies, large homogenous companies, or single-unit manufacturers in 92 industry categories, which are combined into 65 publication levels due to the small monthly panel size. The survey methodology assumes that the month-to-month changes of the total operations of the reporting units in the M3 panel effectively represent the month-to-month movements of all establishments that make up the category. The companies for which shipments data are currently reported or imputed in the M3 survey represent approximately 60 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census, and these companies include roughly 61 percent of the manufacturing companies with \$500 million or more in shipments in the 2017 Economic Census. The companies for which shipments data are currently reported in the M3 survey represent approximately 51 percent of the total value of shipments for manufacturing establishments in the 2017 Economic Census. Statistics based on the M3 panel differ from the results that would be obtained from a complete enumeration of all manufacturing companies. The M3 panel is not based on a probability sample; therefore, the sampling errors that are normally provided with sample surveys cannot be measured. Nonsampling errors are attributable to many

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eid.m3.qs@census.gov

Media Inquiries
Public Information Office
301-763-3030

pio@census.gov



sources. The use of company or divisional reports to estimate the monthly change for establishments is one source of nonsampling error. The use of primarily large companies to represent the month-to-month movement of all companies is another potential source. Any corrections will be published in the full report. Corrections received after the full report will be released in the next month's advance report.

Any revisions made later than two months will be reflected in the annual benchmark publication. Additional survey documentation can be found on our web site:

<www.census.gov/manufacturing/m3/how the data are collected/index.html>.

#### **Benchmark notice**

Revised historical data from the Manufacturers' Shipments, Inventories, and Orders (M3) Survey were issued on May 12, 2023. These revisions result from

- Benchmarking the M3 shipments and inventories data to the 2021 and 2020 Annual Survey of Manufactures (ASM) data;
- Incorporating the unfilled orders to shipments ratios obtained for 2021, 2020, and 2019 from the Manufacturers' Unfilled Orders (M3UFO) Survey;
- Adjusting the new orders data to be consistent with the benchmarked shipments and unfilled orders data;
- Correcting monthly data for late receipts, reclassifications of reported data, and revisions to previously reported data;
- Updating the seasonally adjusted data based on the results of benchmarking and the recent annual review of the seasonal adjustment models.

These revisions spanned the seasonally adjusted data for January 2012 through March 2023 and the data not seasonally adjusted for January 2017 through March 2023. An updated Press Release contains revised monthly tables for January 2023 through March 2023.

# **RESOURCES**

#### API

The Census Bureau's application programming interface (API) lets developers create custom apps to reach new users and makes key demographic, socio-economic and housing statistics more accessible than ever before.

<www.census.gov/developers/>.

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## **FRED Mobile App**



Receive the latest updates on the nation's key economic indicators by downloading the FRED App < <a href="https://fred.stlouisfed.org/fred-mobile/">https://fred.stlouisfed.org/fred-mobile/</a> for both Apple and Android devices. FRED, the signature database of the Federal Reserve Bank of St.

Louis, now incorporates the Census Bureau's 13 economic indicators.

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Table 1. Value of Manufacturers' Shipments for Industry Groups<sup>1</sup>

Estimates are shown in millions of do	liars and a		asonally Adj		inutactu	rers' Sni	oments, inv	entories, a		Seasonally Ac	liusted		
		Monthly	asonany rta		rcent Chai	nge		Moi	nthly	ocusonany m	-justeu	Year to date	
Industry						-8-			,				% Change
	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	Apr May	Mar Apr.	Feb Mar.	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	May 2022	2023 <sup>p</sup>	2022	2023/ 2022
All manufacturing industries  Excluding transportation	572,592 480,775	571,029 483,376	574,737 485,681	0.3 -0.5	-0.6 -0.5	-0.6 -1.1	587,932 496,071	557,840 475,310	613,157 510,404	593,579 512,861	2,834,764 2,398,252	2,791,244 2,398,223	1.6 0.0
Excluding defense	557,119	555,414	559,647	0.3	-0.3	-0.6	572,871	543,055	596,399	579,684	2,760,833	2,723,001	1.4
With unfilled orders	195,721	192,445	194,075	1.7	-0.8	1.0	199,136	185,156	213,275	189,137	952,483	911,283	4.5
Durable goods industries	282,974	277,924	279,659	1.8	-0.6	0.7	287,561	267,057	306,705	272,586	1,373,763	1,314,005	4.5
Wood products	13,315	13,285	13,423	0.2	-1.0	0.0	14,524	13,843	13,814	14,952	66,037	68,168	-3.1
Nonmetallic mineral products	13,266	13,136	13,097	1.0	0.3	-0.9	14,087	12,728	13,315	13,469	63,427	61,675	2.8
Primary metals	26,811	26,772	26,802	0.1	-0.1	0.1	28,078	26,647	29,219	28,686	136,076	137,430	-1.0
Iron and steel mills Aluminum and nonferrous metals	14,917 10,238	14,926 10,190	14,955 10,155	-0.1 0.5	-0.2 0.3	0.7 -0.5	15,852 10,452	14,817	16,265 11,047	15,654 11,335	75,507 51,970	73,629 55,893	2.6 -7.0
Ferrous metal foundries	1,656	1,656	1,692	0.5		-0.5 -2.5	1,774	10,165 1,665	1,907	1,697	8,599	7,908	-7.0 8.7
Fabricated metal products	35,289	35,246	35,374	0.1	-0.4	0.1	36,915	34,629	37,437	36,660	175,184	175,952	-0.4
Machinery	37,800	37,579	37,271	0.6	0.8	-0.4	39,066	36,722	41,317	37,163	186,312	179,306	3.9
Farm machinery Construction machinery	2,537 4,348	2,465 4,181	2,395 4,217	2.9 4.0	2.9 -0.9	0.9 2.7	2,690 4,600	2,883 4,281	2,780 4,769	3,526 3,800	13,109 21,434	17,636 17,678	-25.7 21.2
Mining, oil field, and	1,51.0	1,101	1,21,		0.5	2.7	1,000	1,202	.,, 03	5,000	21,151	17,070	22.2
gas field machinery	1,817	1,767	1,671	2.8		-12.2	1,807	1,661	1,774	1,455	8,518	6,868	24.0
Industrial machinery Photographic equipment	3,347 660	3,593 636	3,761 624	-6.8 3.8	-4.5 1.9	-1.9 2.1	3,195 678	3,324 539	4,214 732	3,601 589	17,258 3,022	17,683 2,937	-2.4 2.9
Ventilation, heating, air-conditioning,	000	050	021	5.0	1.5	2.2	0,0	333	,52	505	5,022	2,557	2.3
and refrigeration equipment	4,878	4,740	4,672	2.9		-1.3	5,416	4,527	5,126	4,822	23,016	21,486	7.1
Metalworking machinery Turbines, generators, and other	2,783	2,854	2,715	-2.5	5.1	-5.1	2,760	2,615	2,966	2,764	13,529	13,597	-0.5
power transmission equipment	4,148	4,096	4,081	1.3	0.4	6.4	4,249	4,021	4,152	3,564	19,847	17,592	12.8
Material handling equipment	4,043	3,927	3,823	3.0	2.7	1.7	4,204	3,751	4,364	3,616	19,597	18,054	8.5
Computers and electronic products <sup>2</sup>	29,199	29,107	29,238	0.3	-0.4	-0.6	27,368	26,418	30,932	26,972	138,125	134,041	3.0
Computers Computer storage devices	843 435	811 420	792 378	3.9 3.6	2.4 11.1	-1.6 5.6	836 371	770 384	760 481	755 307	3,699 1,833	3,381 1,618	9.4 13.3
Other peripheral equipment	760	826	827	-8.0		8.1	633	651	910	475	3,514	2,377	47.8
Nondefense communications													
equipment  Defense communications equipment	2,768 208	2,833 206	2,884 203	-2.3 1.0	-1.8 1.5	-2.3 -1.0	2,509 195	2,458 200	3,388 209	2,652 185	13,084 975	13,078 931	0.0 4.7
Audio and video equipment	480	378	377	27.0		2.4	471	312	325	419	1,834	2,107	-13.0
Electronic components	4,651	4,554	4,700	2.1	-3.1	-3.3	4,745	4,288	5,111	4,756	23,009	22,505	2.2
Nondefense search and navigation	1.053	1.645	1 (22	0.4	1.4	0.1	1 (22	1 470	1.024	1.561	7 000	7 712	2.2
equipment  Defense search and navigation	1,652	1,645	1,622	0.4	1.4	0.1	1,622	1,479	1,824	1,561	7,890	7,713	2.3
equipment	3,293	3,250	3,197	1.3	1.7	-0.3	3,237	3,151	3,415	3,081	15,533	15,089	2.9
Electromedical, measuring,													
and control instruments Electrical equipment, appliances,	8,852	8,900	8,862	-0.5	0.4	1.4	8,282	8,157	9,782	8,172	41,591	40,888	1.7
and components	14,043	13,907	14,067	1.0	-1.1	0.9	14,296	13,352	15,464	13,134	68,236	62,473	9.2
Electric lighting equipment	1,290	1,275	1,275	1.2	0.0	0.5	1,353	1,230	1,351	1,229	6,226	5,829	6.8
Household appliances Electrical equipment	2,346 4,577	2,311 4,549	2,330 4,578	1.5 0.6	-0.8 -0.6	-1.3 1.6	2,413 4,634	2,156 4,300	2,625 5,254	2,383 4,058	11,255 22,403	11,246 19,072	0.1 17.5
Batteries	1,294	1,331	1,413	-2.8	-5.8	8.2	1,267	1,237	1,488	901	6,243	4,497	38.8
Transportation equipment	91,817	87,653	89,056	4.8	-1.6	2.6	91,861	82,530	102,753	80,718	436,512	393,021	11.1
Automobiles Light trucks and utility vehicles	9,145 21,653	8,887 20,564	8,885 20,698	2.9 5.3	0.0 -0.6	2.3 0.5	9,430 21,024	8,457 18,810	10,826 24,355	7,659 19,185	43,883 102,353	38,972 93,228	12.6 9.8
Heavy duty trucks	2,987	2,884	2,661	3.6	8.4	-5.8	3,127	2,731	3,051	2,368	14,282	11,533	23.8
Motor vehicle bodies, parts,													
and trailers  Nondefense aircraft and parts	28,871 13,675	28,868 10,694	29,010 12,512	0.0 27.9	-0.5 -14.5	-0.1 22.6	30,189 12,694	28,239 9,323	32,274 15,274	28,900 8,352	146,766 53,935	140,224 40,245	4.7 34.0
Defense aircraft and parts	4,836	4,922	4,666	-1.7	5.5	-0.3	4,721	4,473	5,177	4,348	22,619	21,244	6.5
Ships and boats	3,769	3,821	3,854	-1.4	-0.9	0.1	3,992	3,802	4,252	3,739	19,159	17,210	11.3
Furniture and related products	6,849	6,812	6,880	0.5	-1.0	-0.2	6,883	6,592	7,012	6,864	33,539	33,040	1.5
Miscellaneous durable goods	14,585	14,427	14,451	1.1	-0.2	0.0	14,483	13,596	15,442	13,968	70,315	68,899	2.1
Nondurable goods industries	289,618	293,105	295,078	-1.2	-0.7	-1.8	300,371	290,783	306,452	320,993	1,461,001	1,477,239	-1.1
Food products	79,414	79,675	80,121	-0.3	-0.6	-0.2	79,587	77,878	81,715	79,963	393,507	390,546	0.8
Grain and oilseed milling Dairy products	9,781	9,919 11,656	10,062	-1.4 -0.7	-1.4 -1.1	-1.5 -0.3	9,821	9,496 11,415	10,384 11,944	10,003 11,989	49,624	48,746 57,089	1.8 1.2
Meat, poultry, and seafood products	11,572 24,056	24,071	11,782 24,209	-0.7		0.3	11,740 24,780	23,883	24,599	25,892	57,773 119,282	122,836	-2.9
Beverage and tobacco products	17,441	17,243	17,205	1.1		2.7	18,027	17,294	17,165	16,195	83,764	73,750	13.6
Beverages	10,675	10,690	10,698	-0.1	-0.1	-1.2	11,261	10,741	10,658	10,566	51,987	48,488	7.2
Tobacco Textile mills	6,766 2,126	6,553 2,119	6,507 2,116	3.3 0.3	0.7 0.1	9.8 -1.5	6,766 2,183	6,553 2,130	6,507 2,218	5,629 2,315	31,777 10,637	25,262 11,355	25.8 -6.3
Textile products	1,987	1,996	2,010	-0.5		-1.6	2,073	2,049	2,079	2,215	10,050	10,400	-3.4
Apparel	872	884	840	-1.4		-2.1	822	766	798	768	4,026	3,842	4.8
Leather and allied products Paper products	478 17,469	484 17,444	493 17,568	-1.2 0.1	-1.8 -0.7	-2.4 0.2	501 18,001	507 16,802	503 18,303	502 17,620	2,463 86,875	2,174 85,445	13.3 1.7
Pulp, paper, and paperboard mills	6,953	7,033	7,036	-1.1	0.0	0.0	7,152	6,841	7,219	6,907	34,842	33,201	4.9
Paperboard containers	6,370	6,234	6,327	2.2	-1.5	0.2	6,461	5,916	6,693	6,281	31,116	31,261	-0.5
Printing	7,196 61,427	7,251	7,305 65,424	-0.8		-1.4	7,257	6,993	7,544	7,246	35,618	34,459	3.4
Petroleum and coal products Petroleum refineries	61,437 56,567	64,647 59,873	65,424 60,674	-5.0 -5.5		-6.8 -7.3	66,523 61,277	66,235 61,737	65,545 61,089	89,752 84,797	325,339 303,422	362,381 341,831	-10.2 -11.2
Chemical products	76,780	76,967	77,455	-0.2		-0.6	79,736	76,064	84,395	78,312	386,305	378,217	2.1
Pesticides, fertilizers, and other	2	2	2									20.00	
agricultural chemicals Pharmaceuticals and medicines	3,714 24,434	3,743 24,387	3,949 24,476	-0.8 0.2		0.5 -0.7	4,120 24,993	4,368 23,150	5,422 25,624	4,444 22,771	21,843 119,210	22,643 108,355	-3.5 10.0
Paints, coatings, and adhesives	4,103	4,048	4,114	1.4	-1.6	-2.7	4,609	4,230	4,531	4,546	20,915	20,983	-0.3
Plastics and rubber products	24,418	24,395	24,541	0.1	-0.6	-1.0	25,661	24,065	26,187	26,105	122,417	124,670	-1.8

P Preliminary

Revised data due to late receipts and concurrent seasonal adjustment.

Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

Estimates and percent changes of shipments for the semiconductor industry are included in computers and electronic products, and all other applicable aggregate totals.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see <a href="http://www.census.gov/manufacturing/m3/">http://www.census.gov/manufacturing/m3/</a>.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance profus a voices, use, and disclosure avoidance profus of the confidential source data (Project No. P-600037), Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265). Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at <a href="https://www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html">https://www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html</a>.

Table 2. Value of Manufacturers' New Orders for Industry Groups<sup>1</sup>

[Estimates are shown in millions of dollars			Seasonally		· · · · · · ·					Seasonally A	djusted		
		Monthly			rcent Chang	e		Mon	thly	·	•	Year to date	
Industry	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	Apr May	Mar Apr.	Feb Mar.	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	May 2022	2023 <sup>p</sup>	2022	% Change 2023/ 2022
All manufacturing industries <sup>2</sup>	577,971	576,416	574,915	0.3	0.3	0.6	588,600	563,158	618,987	589,443	2,845,777	2,814,888	1.1
Excluding transportation <sup>2</sup>	475,510	477,747	480,758	-0.5	-0.6	-1.0	491,189	472,311	508,950	509,422	2,385,418	2,397,121	-0.5
Excluding defense <sup>2</sup>	559,721	555,376	558,585	0.8	-0.6	0.5	573,930	542,751	598,440	577,584	2,762,408	2,750,385	0.4
With unfilled orders <sup>2</sup>	206,204	202,964	199,496	1.6	1.7	4.6	204,129	194,903	223,668	189,466	987,921	958,552	3.1
Durable goods industries <sup>2</sup>	288,353	283,311	279,837	1.8	1.2	3.3	288,229	272,375	312,535	268,450	1,384,776	1,337,649	3.5
Primary metals	26,803	26,683	26,830	0.4	-0.5	0.5	27,914	26,312	29,408	28,629	136,744	140,076	-2.4
Iron and steel mills	14,942	14,931	15,026	0.1	-0.6	1.1	15,899	14,678	16,505	15,695	76,157	75,149	1.3
Aluminum and nonferrous metals	10,200	10,057	10,103	1.4	-0.5	-0.1	10,281	9,903	11,035	11,220	51,934	56,515	-8.1
Ferrous metal foundries	1,661	1,695	1,701	-2.0	-0.4	-1.8	1,734	1,731	1,868	1,714	8,653	8,412	2.9
Fabricated metal products	35,238	35,219	35,290	0.1	-0.2	0.7	37,918	35,576	39,112	37,640	180,341	183,016	-1.5
Machinery	37,764	37,299	37,160	1.2	0.4	-0.1	38,369	37,055	40,955	37,325	189,145	186,542	1.4
Construction machinery	4,377	4,365	4,263	0.3	2.4	16.3	4,348	4,510	4,684	3,605	21,323	18,783	13.5
gas field machinery	1,726	1,793	1,610	-3.7	11.4	-16.7	1,716	1,687	1,713	1,455	8,435	6,723	25.5
Industrial machinery	3,663	3,339	3,584	9.7	-6.8	-7.8	3,416	3,248	4,057	3,671	18,321	19,003	-3.6
Photographic equipment Ventilation, heating, air-conditioning,	657	673	727	-2.4	-7.4	1.0	622	523	765	576	3,233	2,808	15.1
and refrigeration equipment	4,825	4,698	4,940	2.7	-4.9	4.8	5,313	4,627	5,633	5,191	24,098	23,530	2.4
Metalworking machinery	2,600	2,742	2,650	-5.2	3.5	-8.5	2,537	2,622	2,730	2,643	13,521	13,939	-3.0
Turbines, generators, and other	2,000	2,742	2,030	-5.2	3.5	-0.5	2,337	2,022	2,730	2,043	13,321	13,333	-5.0
power transmission equipment	4,131	4,037	3,998	2.3	1.0	3.4	4,232	3,962	4,069	3,479	19,539	17,471	11.8
Material handling equipment	4,051	4,011	3,838	1.0	4.5	0.8	3,975	3,643	4,237	3,548	19,529	18,904	3.3
Computers and electronic products <sup>2</sup>	24,043	23,970	24,409	0.3	-1.8	1.8	22,244	22,093	27,777	22,056	114,273	111,985	2.0
Computers	808	805	809	0.4	-0.5	1.3	801	764	777	749	3,690	3,357	9.9
Nondefense communications	808	803	809	0.4	-0.5	1.5	801	704	///	745	3,090	3,337	3.5
equipment	2,649	2,702	2,778	-2.0	-2.7	-4.1	2,207	2,310	3,376	2,617	12,606	13,445	-6.2
Defense communications equipment	210	2,702	202	1.4	2.5	0.5	191	194	201	177	960	906	6.0
Electronic components	4,625	4,451	4,612	3.9	-3.5	-2.7	4,597	4,262	4,894	4,538	22,463	22,856	-1.7
Nondefense search and navigation	4,023	4,431	4,012	5.5	3.3	2.,	4,557	4,202	4,054	4,550	22,403	22,030	1.7
equipment	1,776	1,776	1,767	0.0	0.5	3.4	1,709	1,658	2,034	1,623	8,588	8,498	1.1
Defense search and navigation	, 1	,	, -				,	,	,	,-	-,	,	
equipment	3,305	3,336	3,616	-0.9	-7.7	12.7	2,909	3,250	4,520	2,739	16,078	14,552	10.5
Electromedical, measuring,		,	,				,	,	,	,	,	,	
and control instruments	8,842	8,917	8,890	-0.8	0.3	1.3	8,213	8,169	10,095	8,268	41,969	41,540	1.0
Electrical equipment, appliances,													
and components	14,089	13,830	14,226	1.9	-2.8	0.4	14,358	13,500	15,573	13,363	69,811	65,652	6.3
Electric lighting equipment	1,356	1,331	1,323	1.9	0.6	2.1	1,333	1,240	1,435	1,150	6,315	5,844	8.1
Household appliances	2,343	2,231	2,355	5.0	-5.3	-7.5	2,419	2,066	2,785	2,152	11,340	10,815	4.9
Electrical equipment	4,648	4,605	4,680	0.9	-1.6	3.5	4,765	4,556	5,099	4,473	23,532	22,076	6.6
Transportation equipment	102,461	98,669	94,157	3.8	4.8	9.8	97,411	90,847	110,037	80,021	460,359	417,767	10.2
Motor vehicle bodies, parts,													
and trailers	28,750	28,909	29,105	-0.6	-0.7	-0.9	29,399	27,953	32,045	28,374	147,071	140,843	4.4
Nondefense aircraft and parts	21,825	16,432	16,776	32.8	-2.1	96.0	19,317	12,482	20,211	9,915	69,138	67,817	1.9
Defense aircraft and parts	4,978	7,711	5,836	-35.4	32.1	26.9	3,886	7,415	6,681	3,468	26,508	17,970	47.5
Ships and boats	6,130	3,889	2,824	57.6	37.7	-18.7	4,844	3,486	4,460	3,468	21,730	17,484	24.3
Furniture and related products	6,806	6,768	6,829	0.6	-0.9	-1.8	6,938	6,800	7,137	7,031	34,479	33,612	2.6
Nondurable goods industries	289,618	293,105	295,078	-1.2	-0.7	-1.8	300,371	290,783	306,452	320,993	1,461,001	1,477,239	-1.1

<sup>&</sup>lt;sup>P</sup> Preliminary

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see <a href="http://www.census.gov/manufacturing/m3/">http://www.census.gov/manufacturing/m3/</a>.
The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-02651.

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at <www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html>.

<sup>&</sup>lt;sup>r</sup> Revised data due to late receipts and concurrent seasonal adjustment.

<sup>&</sup>lt;sup>1</sup> Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

<sup>&</sup>lt;sup>2</sup> Data on new orders are not available for the semiconductor industry. Estimates and percent changes for new orders exclude semiconductor industry data.

Table 3. Value of Manufacturers' Unfilled Orders for Industry Groups<sup>1</sup>

			Seasonally A	djusted				Not	Seasonally Adju	sted	
		Monthly		Р	ercent Chang	ge		Moi	nthly		% Change May 2023/ 2022
Industry	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	Apr May	Mar Apr.	Feb Mar.	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	May 2022	
All manufacturing industries <sup>2</sup>	1,301,945	1,291,462	1,280,943	0.8	0.8	0.4	1,305,734	1,300,741	1,290,994	1,236,623	5.6
Excluding transportation <sup>2</sup>	498,194	498,355	498,852	0.0	-0.1	0.1	503,975	504,532	503,102	504,647	-0.1
Excluding defense <sup>2</sup>	1,058,070	1,050,364	1,045,270	0.7	0.5	0.4	1,061,568	1,056,184	1,052,059	1,012,620	4.8
Durable goods industries <sup>2</sup>	1,301,945	1,291,462	1,280,943	0.8	0.8	0.4	1,305,734	1,300,741	1,290,994	1,236,623	5.6
Primary metals	37,720	37,728	37,817	0.0	-0.2	0.1	38,434	38,598	38,933	40,661	-5.5
Iron and steel mills	22,633	22,608	22,603	0.1	0.0	0.3	23,111	23,064	23,203	23,579	-2.0
Aluminum and nonferrous metals	10,488	10,526	10,659	-0.4	-1.2	-0.5	10,673	10,844	11,106	12,456	-14.3
Ferrous metal foundries	4,599	4,594	4,555	0.1	0.9	0.2	4,650	4,690	4,624	4,626	0.5
Fabricated metal products	129,064	129,115	129,142	0.0	0.0	-0.1	131,581	130,578	129,631	133,529	-1.5
Machinery	140,033	140,069	140,349	0.0	-0.2	-0.1	141,190	141,887	141,554	138,897	1.7
Construction machinery	11,025	10,996	10,812	0.3	1.7	0.4	11,276	11,528	11,299	12,449	-9.4
Mining, oil field, and	5 222	5 220	F 20.4		0.5		5 220				
gas field machinery	5,229	5,320	5,294	-1.7	0.5	-1.1	5,229	5,320	5,294	5,091	2.7
Industrial machinery	12,534	12,218	12,472	2.6	-2.0	-1.4	12,746	12,525	12,601	11,343	12.4
Photographic equipment Ventilation, heating, air-conditioning,	4,133	4,136	4,099	-0.1	0.9	2.6	4,054	4,110	4,126	3,495	16.0
and refrigeration equipment	13,618	13,671	13,713	-0.4	-0.3	2.0	14,034	14,137	14,037	12,107	15.9
Metalworking machinery	9,686	9,869	9,981	-1.9	-1.1	-0.6	9,776	9,999	9,992	10,563	-7.5
Turbines, generators, and other	, i	,	•				,	·			
power transmission equipment	31,820	31,837	31,896	-0.1	-0.2	-0.3	31,820	31.837	31,896	32,204	-1.2
Material handling equipment	19,449	19,441	19,357	0.0	0.4	0.1	19,172	19,401	19,509	17,888	7.2
Computers and electronic products <sup>2</sup>	134,518	134,570	134,575	0.0	0.0	0.3	134,963	135,762	135,658	134,227	0.5
Computers	1,274	1,309	1,315	-2.7	-0.5	1.3	1,274	1,309	1,315	1,303	-2.2
Nondefense communications	1,277	1,505	1,515	2.,	0.5	1.5	1,2,7	1,505	1,515	1,505	2.2
equipment	17,008	17,127	17,258	-0.7	-0.8	-0.6	17,069	17,371	17,519	17,928	-4.8
Defense communications equipment	236	234	233	0.9	0.4	-0.4	231	235	241	259	-10.8
Electronic components	16,911	16,937	17,040		-0.6	-0.4	16,965	17,113	17,139	17,839	-4.9
Nondefense search and navigation	10,911	10,557	17,040	-0.2	-0.0	-0.3	10,503	17,113	17,133	17,035	-4.5
equipment	31,069	30,945	30,814	0.4	0.4	0.5	31,077	30,990	30,811	29,591	5.0
Defense search and navigation	25.050	25.046	25.000	0.0	0.0	4.3	26.060	26.206	26 207	25.557	1.4
equipment Electromedical, measuring,	35,958	35,946	35,860	0.0	0.2	1.2	36,068	36,396	36,297	35,557	1.4
and control instruments	32,062	32,072	32,055	0.0	0.1	0.1	32,279	32,348	32,336	31,750	1.7
Electrical equipment, appliances,	,	,	•				· ·	,			
and components	43,457	43,411	43,488	0.1	-0.2	0.4	43.990	43.928	43,780	42,656	3.1
Electric lighting equipment	3,870	3,804	3,748	1.7	1.5	1.3	3,792	3.812	3,802	3,261	16.3
Household appliances	4,629	4,632	4,712	-0.1	-1.7	0.5	4,665	4,659	4,749	4,230	10.3
Electrical equipment	22,553	22,482	22,426	0.3	0.2	0.5	22,873	22,742	22,486	22,827	0.2
Transportation equipment	803,751	793,107	782,091	1.3	1.4	0.7	801,759	796,209	787,892	731,976	9.5
Motor vehicle bodies, parts,	, .	, .	, , , ,				, , , , ,	,	- ,	,-	
and trailers	35.011	35.132	35.091	-0.3	0.1	0.3	35.246	36.036	36.322	36,524	-3.5
Nondefense aircraft and parts	548,297	540,147	534,409	1.5	1.1	0.8	545,918	539,295	536,136	494,134	10.5
Defense aircraft and parts	70,971	70,829	68,040	_	4.1	1.7	71,191	72,026		62,534	13.8
Ships and boats	57,417	55,056	54,988	4.3	0.1	-1.8	57,757	56,905	57,221	52,909	9.2
Furniture and related products	11,267	11,310	11,354	-0.4	-0.4	-0.4	11,682	11,627	11,419	12,419	-5.9
- armeare and related products	11,207	11,310	11,334	-0.4	-0.4	-0.4	11,002	11,027	11,415	12,413	-5.5

<sup>&</sup>lt;sup>p</sup> Preliminary

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at <www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html>.

<sup>&</sup>lt;sup>r</sup> Revised data due to late receipts and concurrent seasonal adjustment.

<sup>&</sup>lt;sup>1</sup> Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

<sup>&</sup>lt;sup>2</sup> Data on unfilled orders are not available for the semiconductor industry. Estimates and percent changes for unfilled orders exclude semiconductor industry data.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see <a href="http://www.census.gov/manufacturing/m3/">http://www.census.gov/manufacturing/m3/</a>.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number:

Table 4. Value of Manufacturers' Inventories for Industry Groups<sup>1</sup>

		NA b b	Seasonally Ad		Ch	-			Seasonally Adju	sted	0/ Channa
Industry		Monthly		Р	ercent Chang	e	1	Mor	itniy		% Change May
	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	Apr May	Mar Apr.	Feb Mar.	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	May 2022	2023/ 2022
All manufacturing industries	853,770	855,448	852,572	-0.2	0.3	-0.8	859,517	861,345	853,605	856,905	0.3
Excluding transportation	689,600	691,361	693,484	-0.3	-0.3	-0.3	694,578	696,723	695,309	693,537	0.2
Excluding defense	824,362	826,140	823,536	-0.2	0.3	-0.9	829,973	831,963	824,588	828,717	0.2
With unfilled orders	422,660	421,777	416,897	0.2	1.2	-1.1	426,127	424,394	417,259	416,599	2.3
Durable goods industries	522,995	521,711	516,694	0.2	1.0	-1.0	527,178	524,688	517,086	516,038	2.2
Wood products	16,170	16,156	16,164	0.1	0.0	-0.5	15,935	16,183	16,577	16,503	-3.4
Nonmetallic mineral products	17,109	17,021	16,885	0.5	0.8	-0.1	17,461	17,316	17,143	16,369	6.7
Primary metals Iron and steel mills	46,851 27,427	46,622 27,284	46,589 27,195	0.5 0.5	0.1 0.3	-0.5 -0.5	47,383 27,560	47,134 27,475	46,639 27,211	48,719 28,789	-2.7 -4.3
Aluminum and nonferrous metals	16,277	16,226	16,291	0.3	-0.4	-0.6	16,616	16,471	16,261	16,878	-1.6
Ferrous metal foundries	3,147	3,112	3,103	1.1	0.3	0.4	3,207	3,188	3,167	3,052	5.1
Fabricated metal products Machinery	64,713 94,535	64,566 93,969	64,674 93,761	0.2 0.6	-0.2 0.2	-0.1 0.2	65,500 95,326	65,143 94,322	64,946 94,822	65,703 87,658	-0.3 8.7
Farm machinery	5,657	5,670	5,841	-0.2	-2.9	-0.9	5,710	5,724	6,104	6,066	-5.9
Construction machinery	9,406	9,354	9,319	0.6	0.4	-0.7	9,493	9,583	9,571	8,467	12.1
Mining, oil field, and gas field machinery	5,868	5,796	5,806	1.2	-0.2	-0.3	5,937	5,792	5,747	5,149	15.3
Industrial machinery	11,291	11,147	11,098	1.3	0.4	-0.1	11,327	10,709	11,447	10,282	10.2
Photographic equipment	1,477	1,474	1,470	0.2	0.3	1.7	1,488	1,499	1,429	1,429	4.1
Ventilation, heating, air-conditioning, and refrigeration equipment	9,533	9,412	9,260	1.3	1.6	0.8	9,959	9,892	9,700	8,266	20.5
Metalworking machinery	7,373	7,396	7,420	-0.3	-0.3	0.3	7,405	7,395	7,365	7,089	4.5
Turbines, generators, and other											
power transmission equipment	11,841	11,829	11,825	0.1	0.0	0.5	11,971	11,941	11,868	10,977	9.1
Material handling equipment  Computers and electronic products <sup>2</sup>	8,212 55,059	8,049 55,065	7,917 55,215	2.0 0.0	1.7 -0.3	0.5 -0.3	8,198 55,583	8,005 55,327	7,835 54,512	7,025 54,693	16.7 1.6
Computers	1,954	2,019	1,993	-3.2	1.3	1.8	1,995	1,956	1,897	2,159	-7.6
Computer storage devices	618	643	646	-3.9	-0.5	3.5	626	623	589	686	-8.7
Other peripheral equipment  Nondefense communications	1,042	1,039	1,028	0.3	1.1	0.0	1,090	1,037	995	1,015	7.4
equipment	4,394	4,401	4,409	-0.2	-0.2	-0.4	4,464	4,488	4,302	4,399	1.5
Defense communications equipment	624	641	610	-2.7	5.1	-0.5	624	641	610	605	3.1
Audio and video equipment	839	859	862	-2.3	-0.3	0.5	853	895	867	857	-0.5
Electronic components  Nondefense search and navigation	10,686	10,697	10,874	-0.1	-1.6	-2.0	10,625	11,029	10,914	11,280	-5.8
equipment	4,185	4,182	4,167	0.1	0.4	-0.3	4,178	4,182	4,106	3,919	6.6
Defense search and navigation											
equipment Electromedical, measuring	3,336	3,344	3,351	-0.2	-0.2	0.4	3,408	3,391	3,347	3,442	-1.0
and control instruments	19,082	19,011	19,049	0.4	-0.2	0.3	19,436	19,049	18,875	18,372	5.8
Electrical equipment, appliances,								•			
and components  Electric lighting equipment	26,211 2,533	26,086 2,504	26,091 2,545	0.5 1.2	0.0 -1.6	0.8 -0.5	26,717 2,533	26,488 2,498	26,292 2,511	25,276 2,514	5.7 0.8
Household appliances	3,620	3,586	3,599	0.9	-0.4	0.9	3,680	3,636	3,617	3,809	-3.4
Electrical equipment	9,629	9,602	9,589	0.3	0.1	1.0	9,959	9,825	9,607	9,039	10.2
Batteries	1,886	1,883	1,862	0.2 0.1	1.1	1.7 -3.0	1,996	1,960	1,968	1,958	1.9 1.0
Transportation equipment Automobiles	164,170 5,888	164,087 5,794	159,088 5,667	1.6	3.1 2.2	-3.0 -0.9	164,939 5,759	164,622 5,644	158,296 5,444	163,368 5,639	2.1
Light trucks and utility vehicles	9,620	9,462	9,404	1.7	0.6	-3.2	9,992	9,612	9,150	10,053	-0.6
Heavy duty trucks	2,889	2,940	2,963	-1.7	-0.8	1.9	2,971	2,979	2,977	2,829	5.0
Motor vehicle bodies, parts, and trailers	35,139	35,233	35,156	-0.3	0.2	-0.5	35,282	35,671	35,311	35,075	0.6
Nondefense aircraft and parts	77,569	77,766	73,226	-0.3	6.2	-5.8	77,805	77,804	72,793	78,504	-0.9
Defense aircraft and parts	14,186	14,088	14,052	0.7	0.3	0.9	14,213	14,116	13,986	13,820	2.8
Ships and boats Furniture and related products	4,594 10,448	4,564 10,433	4,553 10,504	0.7 0.1	0.2 -0.7	-3.3 0.0	4,637 10,522	4,565 10,387	4,596 10,390	4,521 10,471	2.6 0.5
Miscellaneous durable goods	27,729	27,706	27,723	0.1	-0.1	-0.1	27,812	27,766	27,469	27,278	2.0
Nondurable goods industries	330,775	333,737	335,878	-0.9	-0.6	-0.7	332,339	336,657	336,519	340,867	-2.5
Food products Grain and oilseed milling	71,739 7,669	72,140 7,874	72,466 7,961	-0.6 -2.6	-0.4 -1.1	0.0 -0.7	69,728 7,379	71,099 7,943	71,802 8,113	68,134 7,726	2.3 -4.5
Dairy products	10,941	10,944	10,862	0.0	0.8	1.0	11,255	11,223	10,968	10,579	6.4
Meat, poultry, and seafood products	13,240	13,348	13,386	-0.8	-0.3	0.0	13,044	13,246	13,322	13,032	0.1
Beverage and tobacco products	31,010	31,046	31,299	-0.1	-0.8	0.7	31,029	31,479	31,513	30,935	0.3
Tobacco	27,298 3,712	27,335 3,711	27,588 3,711	-0.1 0.0	-0.9 0.0	0.8 -0.1	27,392 3,637	27,750 3,729	27,711 3,802	27,191 3,744	0.7 -2.9
Textile mills	3,615	3,600	3,612	0.4	-0.3	-0.2	3,627	3,590	3,594	3,635	-0.2
Textile products	3,714	3,756	3,784	-1.1	-0.7	-0.6	3,692	3,734	3,789	3,895	-5.2
Apparel	2,196	2,222	2,267	-1.2 0.2	-2.0 -2.1	-0.8 -1.1	2,198	2,161	2,172	2,115	3.9 8.8
Leather and allied products Paper products	1,285 18,354	1,283 18,392	1,310 18,429	-0.2	-2.1 -0.2	-1.1 -0.1	1,296 18,373	1,279 18,406	1,297 18,362	1,191 18,281	0.5
Pulp, paper, and paperboard mills	5,723	5,713	5,696	0.2	0.3	0.2	5,753	5,737	5,744	5,540	3.8
Paperboard containers	6,987	7,010	6,992	-0.3	0.3	0.1	6,953	6,948	6,913	6,766	2.8
Printing Petroleum and coal products	7,011 44,282	7,019 46,298	6,987 47,456	-0.1 -4.4	0.5 -2.4	-1.6 -5.1	6,859 46,743	6,987 48,689	6,932 47,559	6,895 57,777	-0.5 -19.1
Petroleum refineries	37,338	39,246	40,314	-4.9	-2.4	-6.0	39,676	41,546	40,332	50,877	-22.0
Chemical products	113,139	113,379	113,501	-0.2	-0.1	0.1	114,251	114,382	114,452	113,377	0.8
Pesticides, fertilizers, and other agricultural chemicals	6,084	6,003	E 0/2	1.2	1.0	-0.1	6.066	6 120	6 270	6,044	0.4
Pharmaceuticals and medicines	47,243	47,512	5,942 47,825	1.3 -0.6	1.0 -0.7	-0.1	6,066 47,912	6,126 47,978	6,278 48,199	47,028	1.9
Paints, coatings, and adhesives	5,881	5,913	5,912	-0.5	0.0	-0.8	5,942	6,099	6,064	5,699	4.3
Plastics and rubber products	34,430	34,602	34,767	-0.5	-0.5	0.4	34,543	34,851	35,047	34,632	-0.3

r Revised data due to late receipts and concurrent seasonal adjustment.

Testimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

2 Estimates of inventories for the semiconductor industry data are included in computers and electronic products, and all other applicable aggregate totals.

Estimates or inventiones for the semiconductor industry data are included in computers and electronic products, and all other applicable aggregate totals.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey perioducts, and all of other applicable aggregate totals.

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The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265). Source: U.S. Census Bureau, Manufacturers' Shipments, Inventiories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at <a href="https://www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html">https://www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html</a>.

Table 5. Value of Manufacturers' Shipments, New Orders, Unfilled Orders, and Total Inventories for Topical Series<sup>1, 2</sup>

[Estimates are shown in millions of dolla	irs and are ba		a from the lasonally Adju		turers' S	hipment	s, Inventori	es, and Ord		Seasonally A	Minsted		
		Monthly	asonany Auje		cent Char	nge		Mon		Scusonany P	Year t	o date	
Industry													% Change <sup>6</sup>
	May	Apr.	Mar.	Apr	Mar	Feb	May	Apr.	Mar.	May			2023/
	2023 <sup>p</sup>	2023 <sup>r</sup>	2023	May	Apr.	Mar.	2023 <sup>p</sup>	2023 <sup>r</sup>	2023	2022	2023 <sup>p</sup>	2022	2022
SHIPMENTS													
All manufacturing industries	572,592	571,029	574,737	0.3	-0.6	-0.6	587,932	557,840	613,157	593,579	2,834,764	2,791,244	1.6
Construction materials and supplies	62,102	61,605	61,789	0.8	-0.3	-0.3	66,712	61,200	64,021	65,770	302,566	302,978	-0.1
Information technology Computers and related products	24,640 2,038	24,498 2,057	24,390 1,997	0.6 -0.9	0.4 3.0	0.4 3.6	23,605 1,840	22,669 1,805	26,736 2,151	22,903 1,537	115,822 9,046	112,677 7,376	2.8 22.6
Motor vehicle and parts	62,656	61,203	61,254	2.4	-0.1	0.2	63,770	58,237	70,506	58,112	307,284	283,957	8.2
Capital goods	96,361	93,565	94,479	3.0	-1.0	2.1	95,100	88,483	105,757	87,282	456,529	425,020	7.4
Nondefense capital goods <sup>3</sup>	83,186	80,229	81,589	3.7	-1.7	2.6	82,238	75,734	91,437	75,364	392,984	366,122	7.3
Excluding aircraft  Defense capital goods <sup>4</sup>	74,082 13,175	73,837 13,336	73,479 12,890	0.3 -1.2	0.5 3.5	-0.2 -0.7	73,879 12,862	70,392 12,749	81,044 14,320	70,573 11,918	360,448 63,545	343,940 58,898	4.8 7.9
											·		
Consumer goods  Consumer durable goods	240,998 46,402	242,800 44,768	244,229 44,932	-0.7 3.6	-0.6 -0.4	-1.8 0.6	247,639 46,440	238,571 42,082	254,404 51,489	262,969 42,347	1,205,451 221,984	1,201,977 207,114	0.3 7.2
Consumer nondurable goods	194,596	198,032	199,297	-1.7	-0.6	-2.3	201,199	196,489	202,915	220,622	983,467	994,863	-1.1
NEW ORDERS													
All manufacturing industries <sup>5</sup>	577,971	576,416	574,915	0.3	0.3	0.6	588,600	563,158	618,987	589,443	2,845,777	2,814,888	1.1
Construction materials and supplies	61,924	61,353	61,929	0.9	-0.9	0.1	67,460	61,980	65,976	66,926	307,461	310,112	-0.9
Information technology Computers and related products	24,523 2,003	24,524 2,051	24,979 2,014	0.0 -2.3	-1.8 1.8	2.2 4.8	22,843 1,805	22,755 1,799	28,414 2,168	22,781 1,531	117,424 9,037	114,357 7,352	2.7 22.9
Motor vehicle and parts	62,535	61,244	61,349	2.1	-0.2	-0.2	62,980	57,951	70,277	57,586	307,589	284,576	8.1
Capital goods	107,122	104,100	99,006	2.9	5.1	9.4	101,135	98,088	113,508	87,620	484,682	461,066	5.1
Nondefense capital goods <sup>3</sup>	91,220	85,450	85,285	6.8	0.2	9.8	88,193	79,686	95,869	77,359	412,564	404,916	1.9
Excluding aircraft  Defense capital goods <sup>4</sup>	74,102 15,902	73,577 18,650	73,034 13,721	0.7 -14.7	0.7 35.9	-0.6 6.9	73,155 12,942	71,065 18,402	80,632 17,639	70,942 10,261	364,886 72,118	354,930 56,150	2.8 28.4
	241,009	242,771	244,182	-0.7	-0.6	-1.9	247,571	238,522	254,494	262,656	1,205,698	1,201,663	0.3
Consumer goods  Consumer durable goods	46,413	44,739	44,885	3.7	-0.6	0.2	46,372	42,033	51,579	42,034	222,231	206,800	7.5
Consumer nondurable goods	194,596	198,032	199,297	-1.7	-0.6	-2.3	201,199	196,489	202,915	220,622	983,467	994,863	-1.1
UNFILLED ORDERS													
All manufacturing industries <sup>5</sup>	1,301,945	1,291,462	1,280,943	0.8	0.8	0.4	1,305,734	1,300,741	1,290,994	1,236,623	(X)	(X)	5.6
Construction materials and supplies	100,118	100,296	100,548	-0.2 -0.1	-0.3	0.1 0.4	102,642	101,894	101,114 135,388	102,386 132,221	(X) (X)	(X) (X)	0.3 1.9
Information technology Computers and related products	134,145 1,274	134,262 1,309	134,236 1,315	-0.1 -2.7	0.0 -0.5	1.3	134,712 1,274	135,474 1,309	1,315	1,303	(X) (X)	(X)	-2.2
Motor vehicle and parts	35,011	35,132	35,091	-0.3	0.1	0.3	35,246	36,036	36,322	36,524	(X)	(X)	-3.5
Capital goods	962,215	951,454	940,919	1.1	1.1	0.5	962,039	956,004	946,399	895,075	(X)	(X)	7.5
Nondefense capital goods <sup>3</sup>	748,651	740,617	735,396	1.1	0.7	0.5	748,224	742,269	738,317	694,499	(X)	(X)	7.7
Excluding aircraft  Defense capital goods <sup>4</sup>	273,150 213,564	273,130 210,837	273,390 205,523	0.0 1.3	-0.1 2.6	-0.2 0.4	275,118 213,815	275,842 213,735	275,169 208,082	273,668 200,576	(X) (X)	(X) (X)	0.5 6.6
Consumer goods	12,044	12,033	12,062	0.1	-0.2	-0.4	12,125	12,193	12,242	12,081	(X)	(X)	0.4
Consumer durable goods	12,044	12,033	12,062	0.1	-0.2	-0.4	12,125	12,193	12,242	12,081	(X)	(X)	0.4
TOTAL INVENTORIES													
All manufacturing industries	853,770	855,448	852,572	-0.2	0.3	-0.8	859,517	861,345	853,605	856,905	(X)	(X)	0.3
Construction materials and supplies	93,180	92,946	92,855	0.3	0.1	0.0	94,308	94,313	94,216	92,386	(X)	(X)	2.1
Information technology Computers and related products	46,263 3,614	46,292 3,701	46,248 3,667	-0.1 -2.4	0.1 0.9	0.4 1.6	46,879 3,711	46,497 3,616	45,771 3,481	44,999 3,860	(X) (X)	(X) (X)	4.2 -3.9
Motor vehicle and parts	53,536	53,429	53,190	0.2	0.4	-0.9	54,004	53,906	52,882	53,596	(x)	(x)	0.8
Capital goods	249,847	249,558	244,528	0.1	2.1	-1.6	251,622	249,946	244,223	241,747	(X)	(X)	4.1
Nondefense capital goods <sup>3</sup>	225,663	225,427	220,666	0.1	2.2	-1.8	227,329	225,769	220,314	218,624	(X)	(X)	4.0
Excluding aircraft  Defense capital goods <sup>4</sup>	161,852 24,184	161,363 24,131	161,191 23,862	0.3 0.2	0.1 1.1	0.3 0.1	163,545 24,293	161,828 24,177	161,301 23,909	153,717 23,123	(X) (X)	(X) (X)	6.4 5.1
Consumer goods	252,360	254,905	257,063	-1.0	-0.8	-1.0	253,572	256,907	256,136	262,570	(X)	(X)	-3.4
Consumer goods  Consumer durable goods	42,854	42,615	42,639	-1.0	-0.8	-1.0 -1.1	43,079	42,565	41,933	43,271	(X) (X)	(X) (X)	-3.4 -0.4
Consumer nondurable goods	209,506	212,290	214,424	-1.3	-1.0	-1.0	210,493	214,342	214,203	219,299	(X)	(X)	-4.0

X Not Applicable

<sup>6</sup> Based on year-to-date for shipments and new orders, but on same month prior year for unfilled orders and inventories.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel

is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see <a href="http://www.census.gov/manufacturing/m3/">http://www.census.gov/manufacturing/m3/</a>.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307, Disclosure Review Board (DRB) approval number: CBDRB-FY23-0265).

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at  $<\!\!www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html>.$ 

Revised data due to late receipts and concurrent seasonal adjustment.

<sup>1</sup> Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for noncalendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

<sup>&</sup>lt;sup>2</sup> Topical series are regroupings of the separate industry categories.

Nondefense capital goods industries include: small arms and ordnance; farm machinery and equipment; construction machinery; mining, oil, and gas field machinery; industrial machinery; unding, laundry, and other machinery; photographic equipment; metalworking machinery; turbines and generators; other power transmission equipment; pumps and compressors; material handling equipment; all other machinery; electronic computers; computer storage devices; other computer peripheral equipment; communications equipment; search and navigation equipment; electronical, measuring, and control instruments; electrical equipment, appliances, and components; heavy duty trucks; aircraft; railroad rolling stock; ships and boats; office and institutional furniture; and medical equipment and supplies.

<sup>4</sup> Defense capital goods industries include: small arms and ordnance; communications equipment; aircraft; missiles, space vehicles, and parts; ships and boats; and search and navigation equipment.

<sup>&</sup>lt;sup>5</sup> Estimates and percent changes exclude semiconductor industry data.

Table 6. Value of Manufacturers' Inventories, by Stage of Fabrication, by Industry Group<sup>1</sup>

Lestimates are snown in millions of dollar	3 and are bas	eu on uata n	Seasonally Ac		піршенся,	inventories	, and Orders		Seasonally Adju	sted	
		Monthly		Р	ercent Chang	ge		Moi	nthly		% Change
Industry	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	Apr May	Mar Apr.	Feb Mar.	May 2023 <sup>p</sup>	Apr. 2023 <sup>r</sup>	Mar. 2023	May 2022	May 2023/ 2022
MATERIALS AND SUPPLIES											
All manufacturing industries	315,330	315,748	316,441	-0.1	-0.2	-0.3	315,821	316,501	316,227	314,310	0.5
Durable goods industries	197,789	197,139	196,706	0.3	0.2	0.1	197,947	197,285	196,205	191,355	3.4
Wood products Nonmetallic mineral products	7,774 7,738	7,798 7,688	7,806 7,704	-0.3 0.7	-0.1 -0.2	0.6 -0.1	7,454 7,797	7,589 7,735	7,844 7,752	7,661 7,111	-2.7 9.6
Primary metals	19,014	19,098	19,243	-0.4	-0.8	1.7	19,073	19,112	18,988	19,676	-3.1
Fabricated metal products Machinery	24,596 40,523	24,447 40,643	24,559 40,247	0.6 -0.3	-0.5 1.0	-0.1 -0.3	24,599 40,743	24,327 40,814	24,488 40,264	25,948 37,682	-5.2 8.1
Computers and electronic products	26,622	26,524	26,419	0.4	0.4	0.1	26,826	26,505	26,013	24,905	7.7
Electrical equipment, appliances, and components	12,696	12,643	12,621	0.4	0.2	0.5	12,874	12,793	12,694	11,891	8.3
Transportation equipment Furniture and related products	43,640 5,382	43,110 5,362	42,878 5,407	1.2 0.4	0.5 -0.8	-0.3 0.2	43,342 5,450	43,222 5,396	43,042 5,446	41,783 5,305	3.7 2.7
Miscellaneous products	9,804	9,826	9,822	-0.2	0.0	0.3	9,789	9,792	9,674	9,393	4.2
Nondurable goods industries Food products	117,541 26,176	118,609 26,285	119,735 26,539	-0.9 -0.4	-0.9 -1.0	-0.8 -0.2	117,874 25,705	119,216 25,901	120,022 26,382	122,955 25,558	-4.1 0.6
Beverage and tobacco products	6,389	6,376	6,391	0.2	-0.2	1.7	6,366	6,453	6,513	6,237	2.1
Textiles Textile products	1,457 1,724	1,450 1,726	1,447 1,726	0.5 -0.1	0.2 0.0	-0.6 0.5	1,467 1,717	1,451 1,712	1,446 1,723	1,428 1,685	2.7 1.9
Apparel Leather and allied products	569 387	566 395	612 403	0.5 -2.0	-7.5 -2.0	-1.0 -1.2	569 393	556 395	597 398	632 393	-10.0 0.0
Paper products	9,684	9,720	9,733	-0.4	-0.1	0.0	9,626	9,631	9,671	9,483	1.5
Printing Petroleum and coal products	3,562 12,739	3,604 13,292	3,596 14,013	-1.2 -4.2	0.2 -5.1	-2.7 -4.4	3,493 13,381	3,590 14,032	3,575 14,098	3,549 18,559	-1.6 -27.9
Chemical products	39,467	39,731	39,646	-0.7	0.2	-0.3	39,840	40,081	39,992	39,822	0.0
Plastics and rubber products  WORK IN PROCESS	15,387	15,464	15,629	-0.5	-1.1	-0.9	15,317	15,414	15,627	15,609	-1.9
All manufacturing industries	239,332	241,269	237,636	-0.8	1.5	-2.2	241,082	243,113	237,749	240,368	0.3
Durable goods industries	177,333	178,073	174,000	-0.4	2.3	-2.6	178,689	178,822	174,033	179,750	-0.6
Wood products	1,855	1,866	1,848	-0.6	1.0	-0.4	1,837	1,872	1,890	2,150	-14.6
Nonmetallic mineral products Primary metals	1,683 12,665	1,661 12,571	1,644 12,477	1.3 0.7	1.0 0.8	0.6 -3.4	1,745 12,853	1,720 12,754	1,698 12,511	1,630 13,607	7.1 -5.5
Fabricated metal products	16,689 24,656	16,681 24,376	16,738 24,802	0.0 1.1	-0.3 -1.7	0.1 2.3	16,959 24,973	16,905 24,226	16,890 25,177	16,306 23,655	4.0 5.6
Computers and electronic products	13,527	13,696	13,874	-1.2	-1.3	-1.6	13,743	14,047	13,936	15,103	-9.0
Electrical equipment, appliances, and components	4,583	4,555	4,544	0.6	0.2	0.3	4,706	4,629	4,544	4,665	0.9
Transportation equipment	95,434 1,484	96,448 1,466	91,828	-1.1 1.2	5.0 -0.1	-4.7 -0.3	95,602	96,455 1,425	91,215	96,511	-0.9 1.0
Furniture and related products Miscellaneous products	4,757	4,753	1,467 4,778	0.1	-0.1	0.4	1,473 4,798	4,789	1,445 4,727	1,458 4,665	2.9
Nondurable goods industries	61,999	63,196	63,636	-1.9	-0.7	-1.3	62,393	64,291	63,716	60,618	2.9
Food products  Beverage and tobacco products	7,640 11,068	7,733 11,042	7,869 11,008	-1.2 0.2	-1.7 0.3	-1.0 1.3	7,139 10,956	7,445 11,073	7,796 11,025	7,327 10,541	-2.6 3.9
Textiles Textile products	576 468	580 474	584 470	-0.7 -1.3	-0.7 0.9	0.2 0.0	578 459	581 471	580 472	628 484	-8.0 -5.2
Apparel	281	277	271	1.4	2.2	-1.1	286	273	267	277	3.2
Leather and allied products Paper products	132 1,611	130 1,632	134 1,651	1.5 -1.3	-3.0 -1.2	1.5 -0.1	134 1,624	131 1,642	138 1,652	132 1,695	1.5 -4.2
Printing  Petroleum and coal products	1,219 15,595	1,193 16,460	1,164 16,681	2.2 -5.3	2.5 -1.3	-1.1 -4.5	1,141 16,551	1,166 17,644	1,140 16,915	1,266 15,442	-9.9 7.2
Chemical products	19,466	19,771	19,956	-1.5	-0.9	-0.2	19,594	19,960	19,850	18,840	4.0
Plastics and rubber products	3,943	3,904	3,848	1.0	1.5	-0.8	3,931	3,905	3,881	3,986	-1.4
FINISHED GOODS  All manufacturing industries	299,108	298,431	298,495	0.2	0.0	-0.4	302,614	301,731	299,629	302,227	0.1
Durable goods industries	147,873	146,499	145,988	0.2	0.4	-0.4	150,542	148,581	146,848	144,933	3.9
Wood products	6,541	6,492	6,510	0.8	-0.3	-1.9	6,644	6,722	6,843	6,692	-0.7
Nonmetallic mineral products Primary metals	7,688 15,172	7,672 14,953	7,537 14,869	0.2 1.5	1.8 0.6	-0.1 -0.7	7,919 15,457	7,861 15,268	7,693 15,140	7,628 15,436	3.8 0.1
Fabricated metal products	23,428	23,438	23,377	0.0	0.3	-0.1	23,942	23,911	23,568	23,449	2.1
Machinery Computers and electronic products	29,356 14,910	28,950 14,845	28,712 14,922	1.4 0.4	0.8 -0.5	-0.9 0.4	29,610 15,014	29,282 14,775	29,381 14,563	26,321 14,685	12.5 2.2
Electrical equipment, appliances, and components	8,932	8,888	8,926	0.5	-0.4	1.5	9,137	9,066	9,054	8,720	4.8
Transportation equipment	25,096	24,529	24,382	2.3	0.6	-0.8	25,995	24,945	24,039	25,074	3.7
Furniture and related products Miscellaneous products	3,582 13,168	3,605 13,127	3,630 13,123	-0.6 0.3	-0.7 0.0	-0.3 -0.6	3,599 13,225	3,566 13,185	3,499 13,068	3,708 13,220	-2.9 0.0
Nondurable goods industries	151,235	151,932	152,507	-0.5	-0.4	-0.3	152,072	153,150	152,781	157,294	-3.3
Food products  Beverage and tobacco products	37,923 13,553	38,122 13,628	38,058 13,900	-0.5 -0.6	0.2 -2.0	0.5 -0.2	36,884 13,707	37,753 13,953	37,624 13,975	35,249 14,157	4.6 -3.2
Textiles	1,582	1,570	1,581	0.8	-0.7	0.1	1,582	1,558	1,568	1,579	0.2
Textile products Apparel	1,522 1,346	1,556 1,379	1,588 1,384	-2.2 -2.4	-2.0 -0.4	-1.9 -0.6	1,516 1,343	1,551 1,332	1,594 1,308	1,726 1,206	-12.2 11.4
Leather and allied products Paper products	766 7,059	758 7,040	773 7,045	1.1 0.3	-1.9 -0.1	-1.5 -0.1	769 7,123	753 7,133	761 7,039	666 7,103	15.5 0.3
Printing	2,230	2,222	2,227	0.4	-0.2	-0.1	2,225	2,231	2,217	2,080	7.0
Petroleum and coal products Chemical products	15,948 54,206	16,546 53,877	16,762 53,899	-3.6 0.6	-1.3 0.0	-6.3 0.5	16,811 54,817	17,013 54,341	16,546 54,610	23,776 54,715	-29.3 0.2
Plastics and rubber products	15,100	15,234	15,290	-0.9	-0.4	2.0	15,295	15,532	15,539	15,037	1.7

P Preliminary

Preliminary

\*\*Revised data due to late receipts and concurrent seasonal adjustment.

\*\*Lestimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see chitp://www.census.gov/manufacturing/m3/>.

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-6000307). Policosoure Review Board (DRB) approval number: CBDR8-FY23-02651.

<sup>0265).</sup>Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at <a href="https://www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html">www.census.gov/manufacturing/m3/how\_the\_data\_are\_collected/index.html</a>.

Table 7. Ratios of Manufacturers' Inventories to Shipments and Unfilled Orders to Shipments, by Industry Group <sup>1</sup>

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Inve	entory/Ship	pments rat	io	Unfille	ed Orders/	Shipments	ratio <sup>2</sup>
Industry	May 2023 <sup>p</sup>	Apr 2023 <sup>r</sup>	Mar 2023	Feb 2023	May 2023 <sup>p</sup>	Apr 2023 <sup>r</sup>	Mar 2023	Feb 2023
All manufacturing industries <sup>3</sup>	1.49	1.50	1.48	1.49	(X)	(X)	(X)	(X)
Durable goods industries <sup>3</sup>	1.85	1.88	1.85	1.88	6.65	6.71	6.60	6.64
Wood products	1.21	1.22	1.20	1.21	(X)	(X)	(X)	(X)
Nonmetallic mineral products	1.29	1.30	1.29	1.28	(X)	(X)	(X)	(X)
Primary metals	1.75	1.74	1.74	1.75	1.41	1.41	1.41	1.41
Fabricated metal products	1.83	1.83	1.83	1.83	3.75	3.76	3.75	3.75
Machinery	2.50	2.50	2.52	2.50	4.07	4.09	4.13	4.12
Computers and electronic products <sup>3</sup> Electrical equipment, appliances,	1.89	1.89	1.89	1.88	6.04	6.06	6.05	5.99
and components	1.87	1.88	1.85	1.86	3.41	3.45	3.44	3.43
Transportation equipment	1.79	1.87	1.79	1.89	13.85	14.34	13.77	14.21
Furniture and related products	1.53	1.53	1.53	1.52	1.91	1.92	1.91	1.91
Miscellaneous products	1.90	1.92	1.92	1.92	(X)	(X)	(X)	(X)
Nondurable goods industries	1.14	1.14	1.14	1.13	(X)	(X)	(X)	(X)
Food products	0.90	0.91	0.90	0.90	(X)	(X)	(X)	(X)
Beverage and tobacco products	1.78	1.80	1.82	1.85	(X)	(X)	(X)	(X)
Textiles	1.70	1.70	1.71	1.68	(X)	(X)	(X)	(X)
Textile products	1.87	1.88	1.88	1.86	(X)	(X)	(X)	(X)
Apparel	2.52	2.51	2.70	2.66	(X)	(X)	(X)	(X)
Leather and allied products	2.69	2.65	2.66	2.62	(X)	(X)	(X)	(X)
Paper products	1.05	1.05	1.05	1.05	(X)	(X)	(X)	(X)
Printing	0.97	0.97	0.96	0.96	(X)	(X)	(X)	(X)
Petroleum and coal products	0.72	0.72	0.73	0.71	(X)	(X)	(X)	(X)
Chemical products	1.47	1.47	1.47	1.46	(X)	(X)	(X)	(X)
Plastics and rubber products	1.41	1.42	1.42	1.40	(X)	(X)	(X)	(X)

X Not Applicable

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The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. P-600037). Disclosure Review Board (DRB) approval number: (EDRB-P123-0265).

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (Nd3) Survey, May Full Report, July 5, 2023. Information on data sources and methodology can be found on our website at evenw.census.gov/manufacturing/m3/how the data are collected/index.html>.

Table 8. Revisions to Previously Published Monthly Percent Changes 1

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Ship	ments	New 0	Orders	Unfilled	d Orders	Inventories	
Industry	May <sup>2</sup> 2023	May <sup>3</sup> 2022- Apr 2023						
All manufacturing industries	(X)	0.3	(X)	0.3	(X)	0.0	(X)	0
Durable goods industries	0.1	0.2	0.1	0.4	0.0	0.0	0.0	0
Wood products	(X)	0.2	(X)	(NA)	(X)	(NA)	(X)	0
Nonmetallic mineral products	(X)	0.4	(X)	(NA)	(X)	(NA)	(X)	o
Primary metals	0.0	0.3	-0.1	0.4	0.0	0.2	0.0	
Fabricated metal products	0.0	0.2	0.1	0.4	0.0	0.1	0.0	
Machinery	0.3	0.2	0.2	0.4	0.0	0.1	0.1	(
Computers and electronic products	0.0	0.2	0.0	0.4	0.0	0.1	0.0	(
Electrical equipment, appliances,								
and components	0.2	0.4	0.2	0.5	0.0	0.2	0.0	(
Transportation equipment	0.2	0.5	-0.1	1.2	-0.1	0.1	0.0	(
Furniture and related products	(X)	0.2	(X)	0.6	(X)	0.4	(X)	(
Miscellaneous products	(X)	0.3	(X)	0.3	(X)	0.1	(X)	(
Nondurable goods industries	(X)	0.4	(X)	(NA)	(X)	(NA)	(X)	c
Food products	(X)	0.1	(X)	(NA)	(X)	(NA)	(X)	(
Beverage and tobacco products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	(
Textiles	(X)	0.5	(X)	(NA)	(X)	(NA)	(X)	(
Textile products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	(
Apparel	(X)	0.6	(X)	(NA)	(X)	(NA)	(X)	(
Leather and allied products	(X)	1.0	(X)	(NA)	(X)	(NA)	(X)	(
Paper products	(X)	0.1	(X)	(NA)	(X)	(NA)	(X)	(
Printing	(X)	0.5	(X)	(NA)	(X)	(NA)	(X)	(
Petroleum and coal products	(X)	1.3	(x)	(NA)	(X)	(NA)	(x)	(
Chemical products	(X)	0.3	(X)	(NA)	(X)	(NA)	(X)	(
Plastics and rubber products	(X)	0.2	(X)	(NA)	(X)	(NA)	(X)	

Revised data due to late receipts and concurrent seasonal adjustment.

<sup>&</sup>lt;sup>1</sup> Revised data due to late receipts and concurrent seasonal adjustment.

<sup>2</sup> Excludes the following industries with no unfilled orders: Wood products; nonmetallic mineral products; medical equipment and supplies; office supplies; other miscellaneous manufacturing; cudrey and handtools; farm and garden machinery; computer storage and peripheral devices; audio and video equipment; manufacturing and reproducing magnetic and optical media; batteries; automobiles; light trucks and utility vehicles; heavy duty trucks; and miscellaneous furniture.

<sup>3</sup> Unfilled orders to shipments ratio excludes semiconductor manufacturing.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be aclualated. For further details on survey design, methodology, and data limitations see

\*\*http://www.cnsus.nov/manufacturier/md/2.\*\*

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1 Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price challeds as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price challeds.

3 The current month revisions are the differences between the month-to-month percent change and the percent change as shown in this publication.

3 The twelve month revisions are the differences between the month-to-month percent changes of the preliminary and final estimates. The monthly averages are the simple averages of the absolute values of the differences for the months. Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations are charged as the control of the confidential source data (Project No. PE000307, Disclosure Review Board (DBB) approval number: CBRB-PY23-0255).

The Census Bureau has reviewed this data product to ensure appropriate access, use, and disclosure avoidance protection of the confidential source data (Project No. PE000307, Disclosure Review Board (DBB) approval number: CBRB-PY23-0255).

Source: U.S. Census Bureau, Manufacturers' Shipments, Inventories, and Orders (M3) Survey, May Full Report, July 5, 2023. Information on data sources and methodolo